



Péřák



PARTS CATALOGUE

EURO_V
REV_1

CLASSIC LEGENDS

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INSTRUCTION FOR USE OF SPARE PARTS CATALOGUE

This parts catalogue is compiled of all service items of **JAWA PERAK** incorporates parts changes introduced upto Date.....

How to order parts

- 1. Always specify the part numbers when ordering a part.
- 2. Always check the models, type, serial numbers, color, make and the size as needed before placing the order of parts.
- 3. Required quantity to be specified.

Revision in part numbers

New parts are introduced when old parts are deleted & or when when modification are incorporated in parts or part assembly.

Such changes are notified by change of parts numbers.

The information regarding change of part numbers is informed through parts news, which you are requested to note & update into your "Parts Catalogue" & in your "Price List" also with effective date of introduction.

This updation into "Part Catalogue" & "Price List" will help you in procurement / stocking / billing & in turn will give better service to the customer.

How to refer with the part information

Reference with "Illustrated Index"

Reference with "Part Number Index",

How to use the Flat Rate Time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labour time allowed for replacement of parts covered by the warranty during the period of warranty is in effect. The F.R.T. for those parts, that are not listed herein, should be determined from the operation closely related to the replacement of the part.

1.The F.R.T. is based on the following servicing conditions

- a) A liberal allowance is added to the net servicing time.
- b) Standard time specified are based on the conditions that the usgae of necessary servicing tools listed in the service manual & the work performed by a technician with normal skill.
- c) Time required for inspection & operational test following the servicing is included in the F.R.T.

2. Methods of computing

The job time are listed in tenth of hour to simplify complication

Examples: 1) 0.3 = 18 minutes

2) 5.1 = 5 hour & 6 minutes

| CONVERSION CHART | | | |
|------------------|---------|------|---------|
| HOUR | MINUTES | HOUR | MINUTES |
| 0.1 | 6 | 0.6 | 36 |
| 0.2 | 12 | 0.7 | 42 |
| 0.3 | 18 | 0.8 | 48 |
| 0.4 | 24 | 0.9 | 54 |
| 0.5 | 30 | 1.0 | 60 |

3. Computing the F.R.T.

Following are the examples when several jobs are performed at the same time. Make the calculations in the following manner

a) Jobs of non-duplicated nature.

The F.R.T. for the job is obtained by totaling the F.R.T. for each part replaced.

Example: 1. Replacement of Clutch Housing Assembly
2. Magneto Rotor

| SERVICE ITEM | F.R.T. |
|---------------------|--------|
| CLUTCH HOUSING ASSY | 1 |
| MAGNETO ROTOR | 0.3 |

F.R.T. for the Job is $1 + 0.3 = 1.3$

b) Jobs of duplicated nature.

Take the F.R.T. for the last part to be replaced

Example: Replacement of Crankshaft Assy & Cylinder Block

| SERVICE ITEM | F.R.T. |
|---------------------|--------|
| CRANKSHAFT ASSEMBLY | 4.2 |
| CYLINDER BLOCK | 3.4 |

F.R.T. for the Job is = 4.2

4. Operation Other than replacing parts

(1) Removal and Installation

| No | Service Item | F.R.T. |
|----|---|--------|
| 1 | ENGINE REMOVAL & INSTALLATION | 2.5 |
| 2 | CYLINDER HEAD ASSEMBLY (INCLUDE ENGINE REMOVAL & INSTALLATION) | 3.0 |
| 3 | THROTTLE BODY ASSEMBLY REMOVAL & INSTALLATION | 1.0 |
| 4 | CRANKCASE SEPARATION (INCLUDE ENGINE REMOVAL & INSTALLATION) | 4.0 |
| 5 | RADIATOR ASSEMBLY REMOVAL & INSTALLATION | 1.0 |

(2) Adjustment

| No | Service Item | F.R.T. |
|----|--|--------|
| 1 | CLUTCH - ADJUSTMENT (INCLUDE CLUTCH LEVER ADJUSTMENT) | 0.1 |
| 2 | HEADLIGHT - AIMING | 0.1 |
| 3 | SPARK PLUG - ADJUSTMENT & CLEANING | 0.6 |
| 4 | DRIVE CHAIN - ADJUSTMENT | 0.1 |
| 5 | THROTTLE OPERATION - ADJUSTMENT | 0.1 |
| 6 | TAPPET - ADJUSTMENT | 1.2 |
| 7 | ENGINE OIL LEVEL INSPECTION, DRAIN & TOP UP | 0.6 |

(3) Inspection & Measurement

| No | Service Item | F.R.T. |
|----|------------------------------------|--------|
| 1 | COMPRESSION PRESSURE - MEASUREMENT | 0.6 |
| 2 | IGNITION TIMING - INSPECTION | 0.5 |

(4) Other work

| No | Service Item | F.R.T. |
|----|----------------------------|--------|
| 1 | OIL STRAINER - CLEANING | 0.6 |
| 2 | CLEANER ELEMENT - CLEANING | 0.3 |
| 3 | FRONT BRAKE - AIR BLEEDING | 0.3 |
| 4 | REAR BRAKE - AIR BLEEDING | 0.3 |
| 5 | RADIATOR COOLANT - CHANGE | 0.5 |

Method of calculating Labour Charges

Labour charges rate: Rs 100/- per man hour

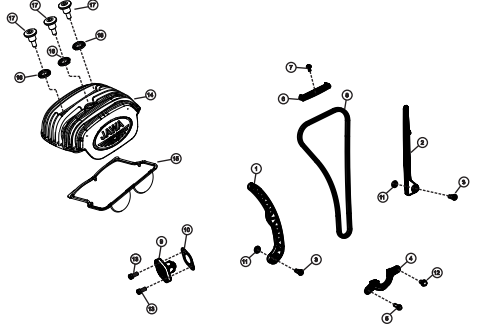
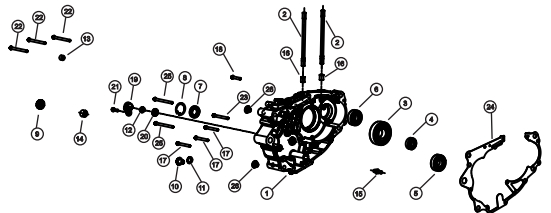
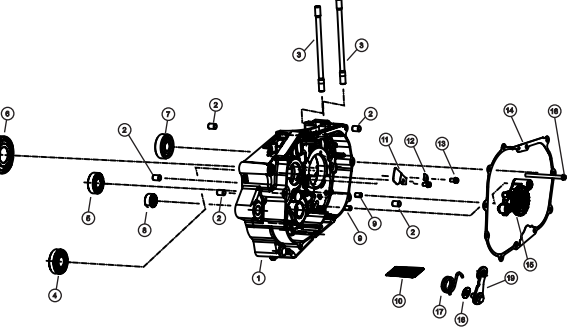
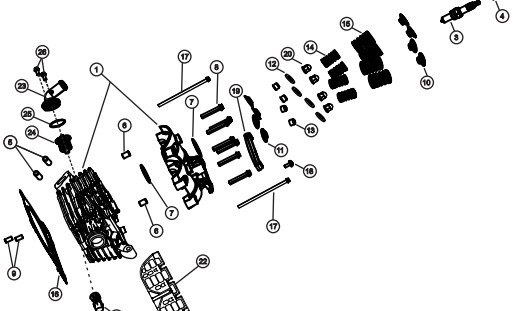
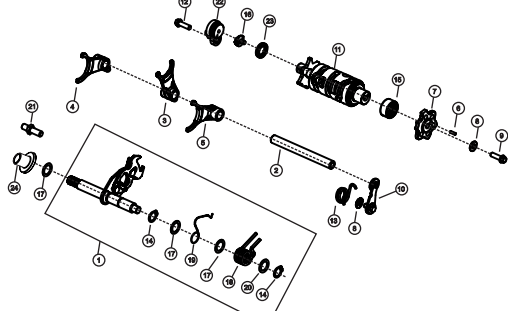
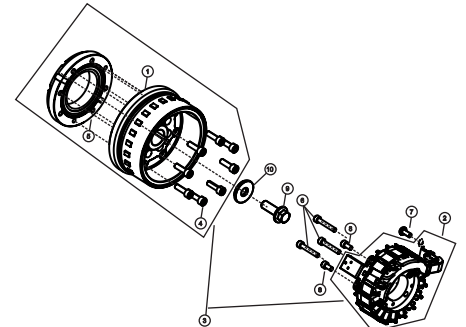
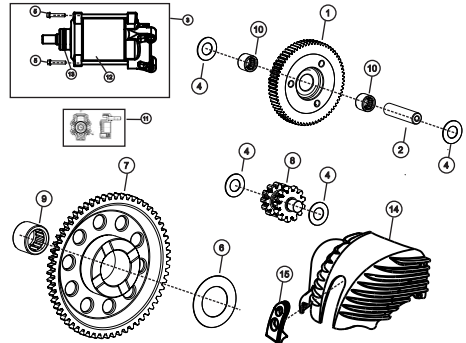
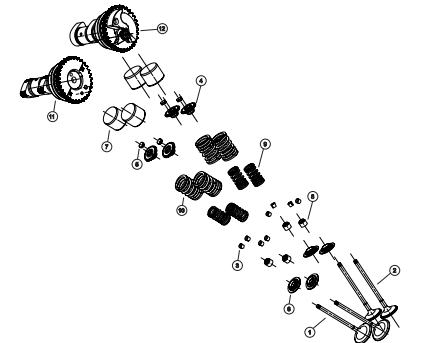
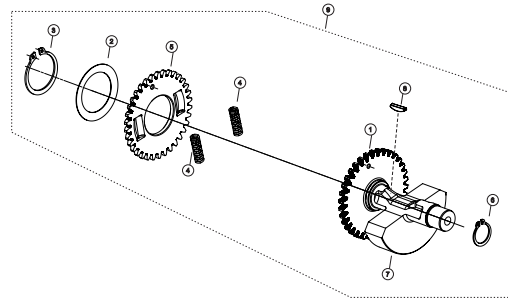
Example: Tappet Adjustment F.R.T. is 1.2

Labour charges = F.R.T. x Labour Rate

For all cities : $1.2 \times 100 = \text{Rs. } 120/-$

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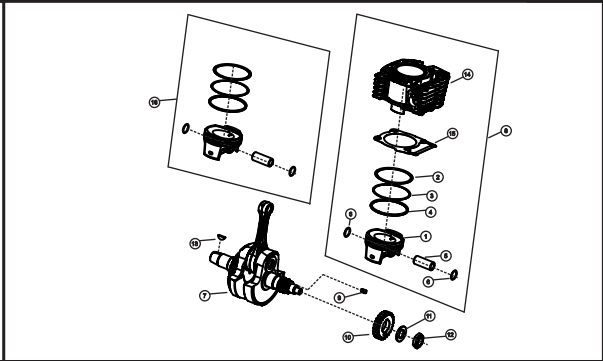
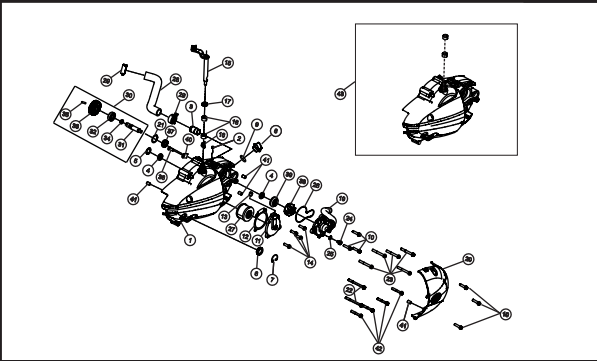
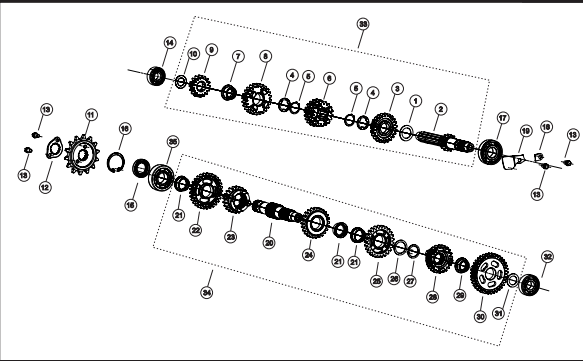
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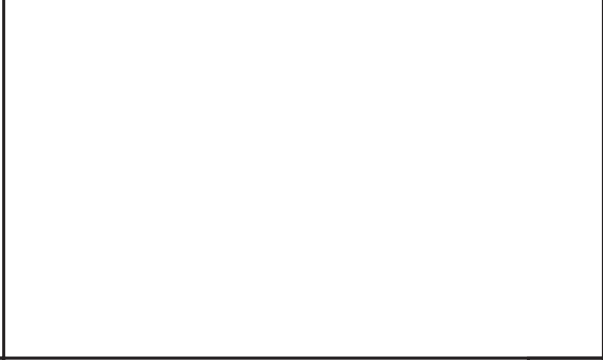
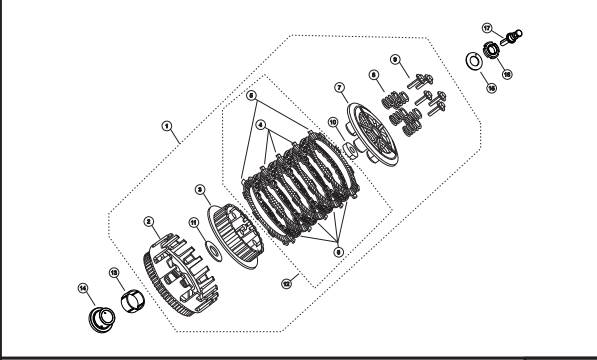
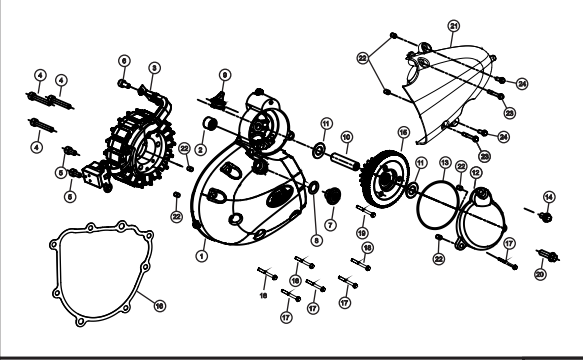


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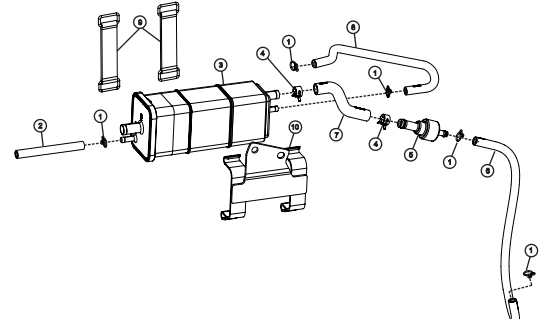
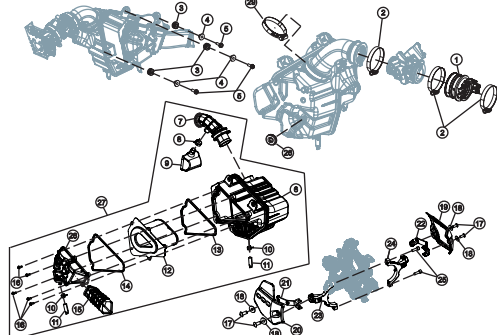
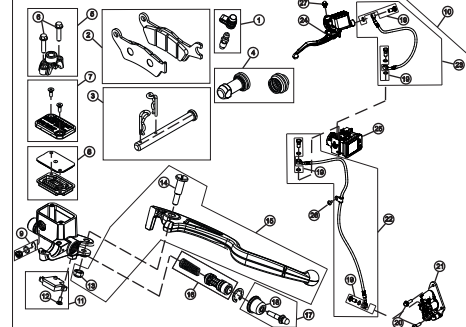
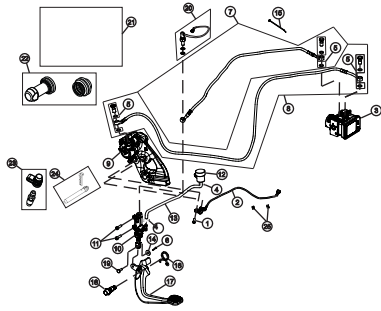
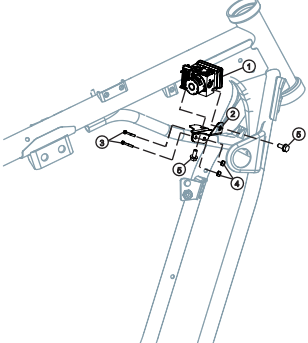
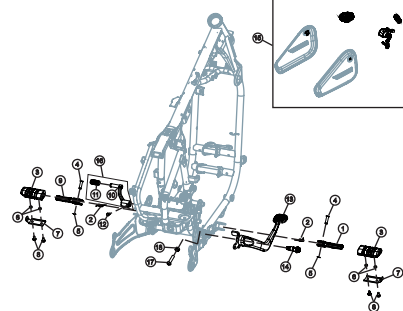
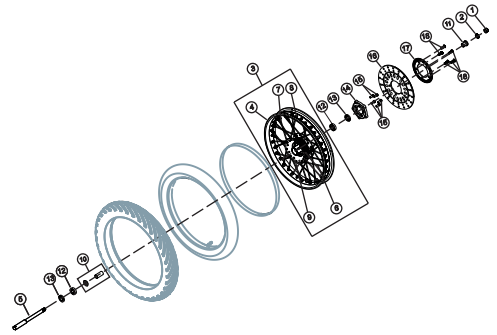
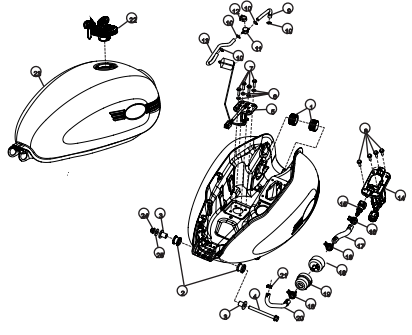
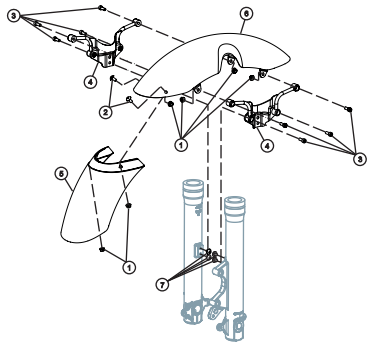
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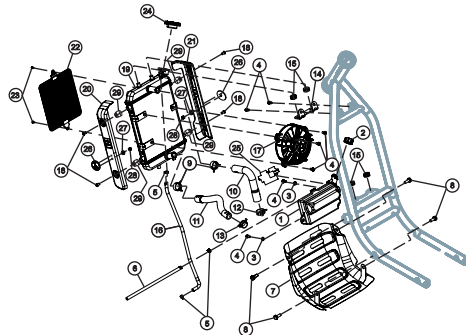
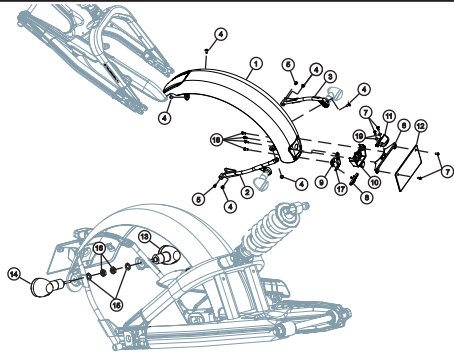
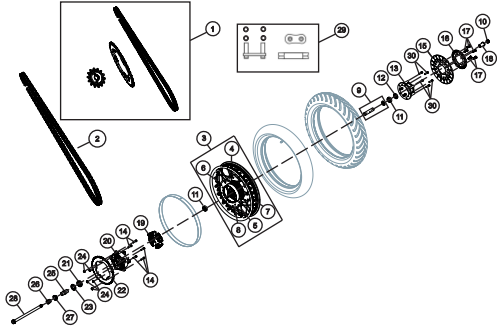
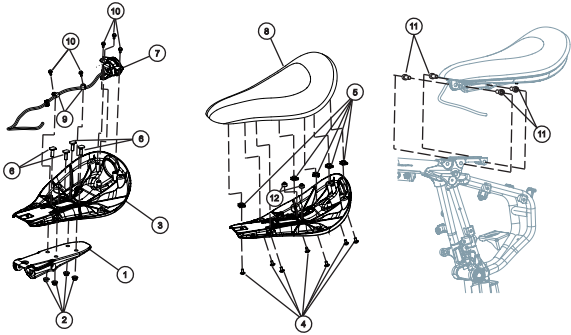
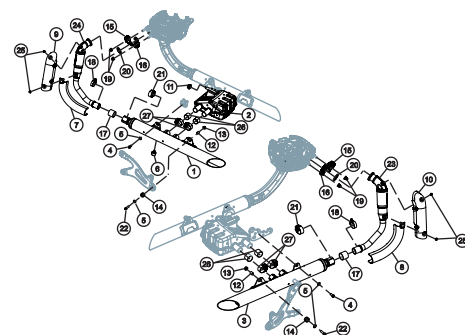
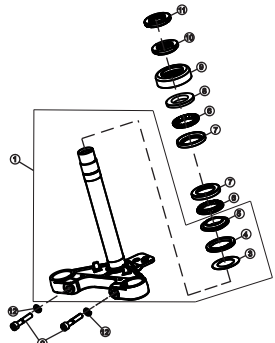
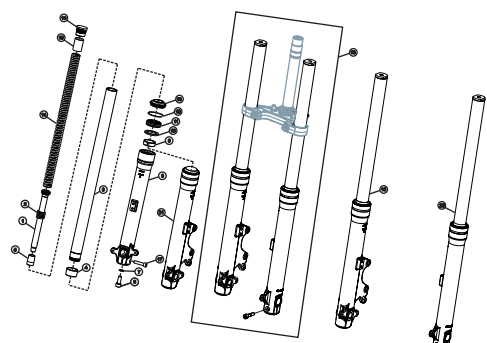
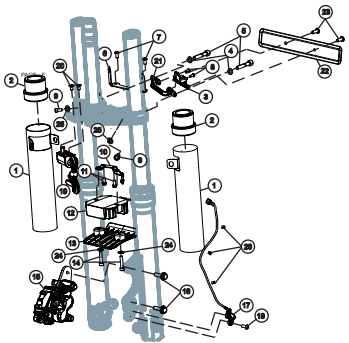
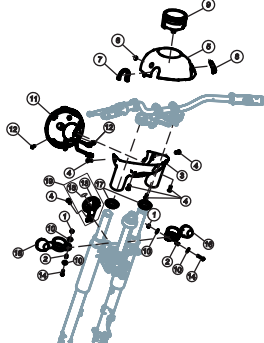
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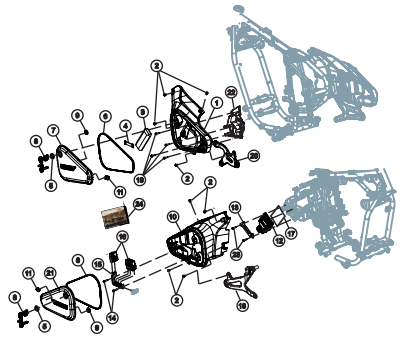
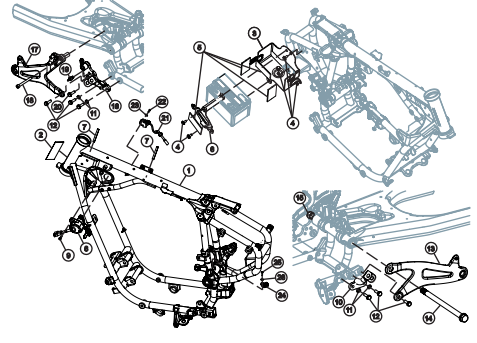
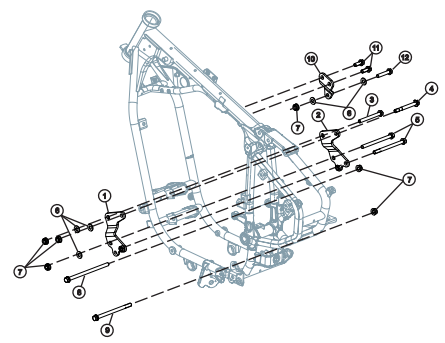
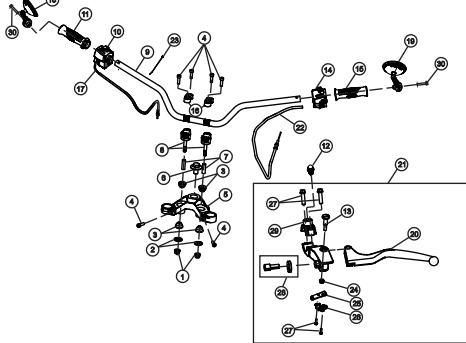
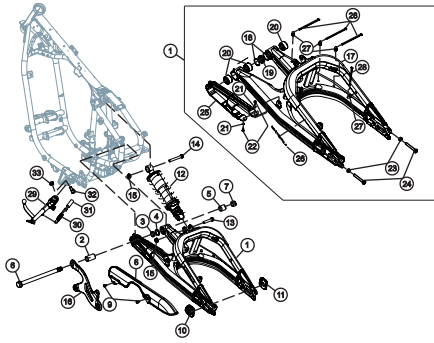
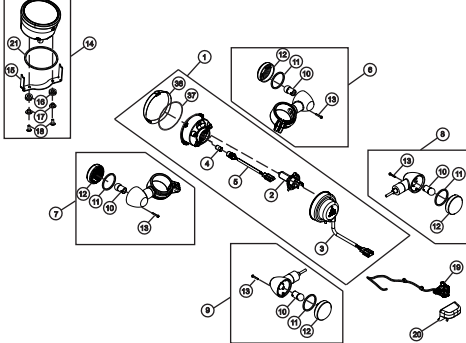
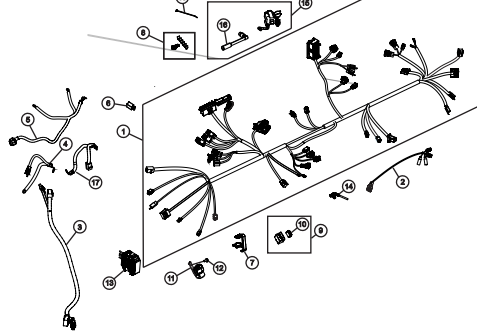
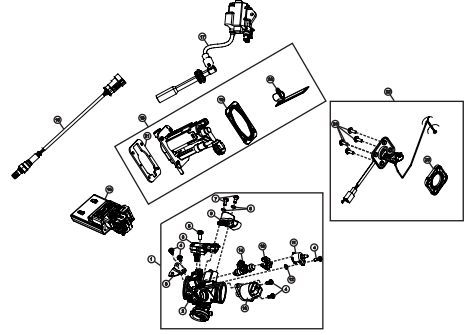
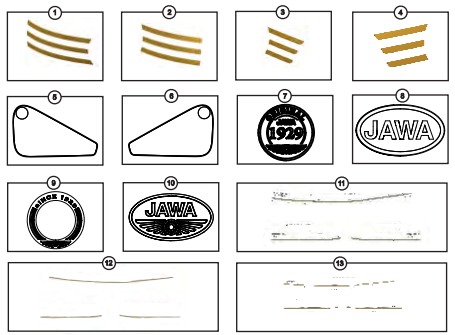
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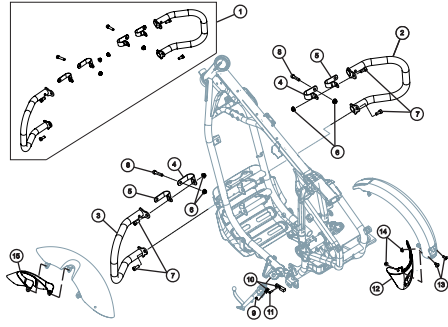
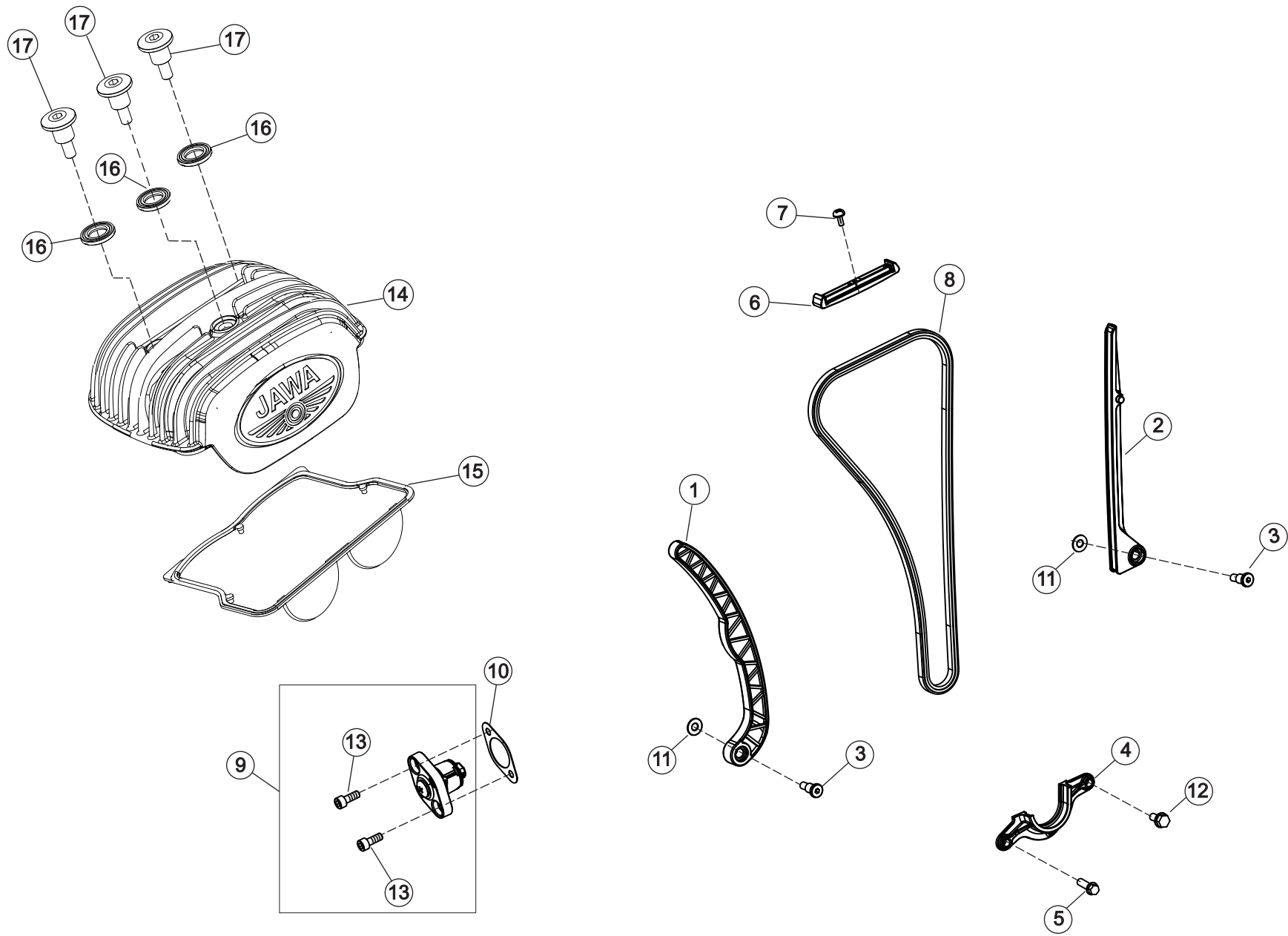


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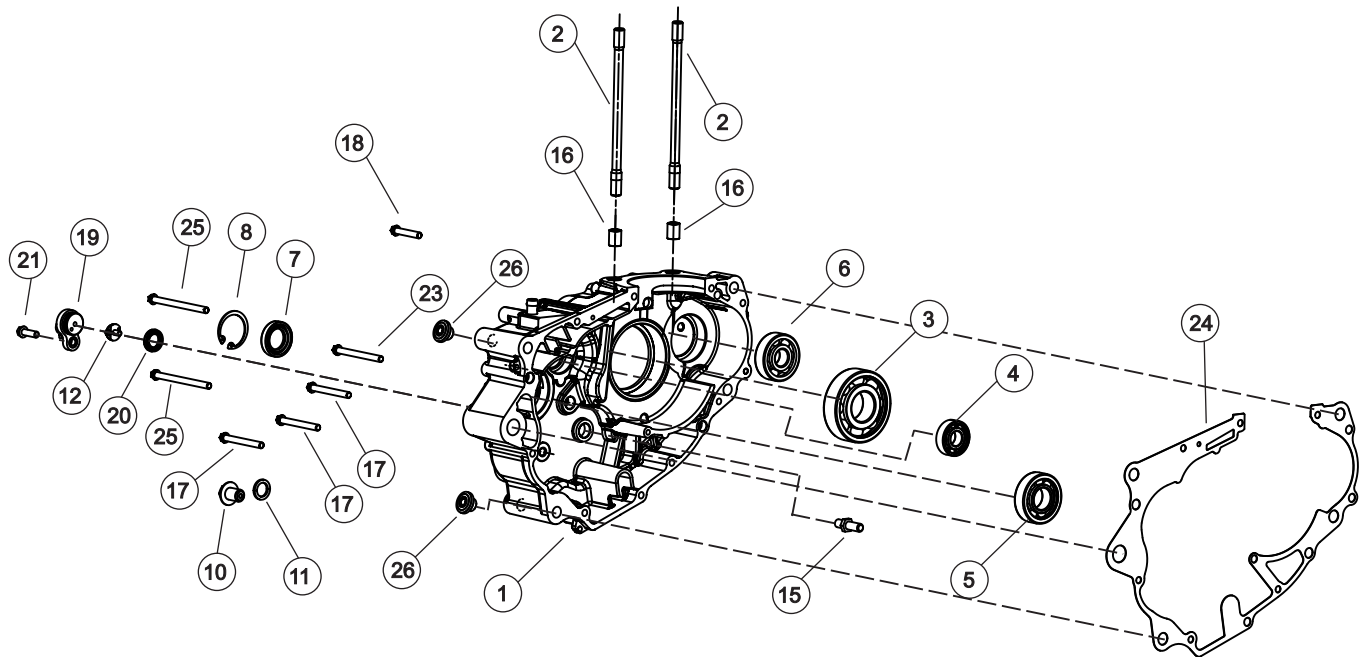
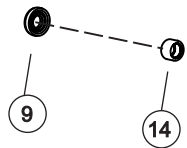
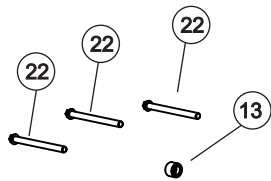
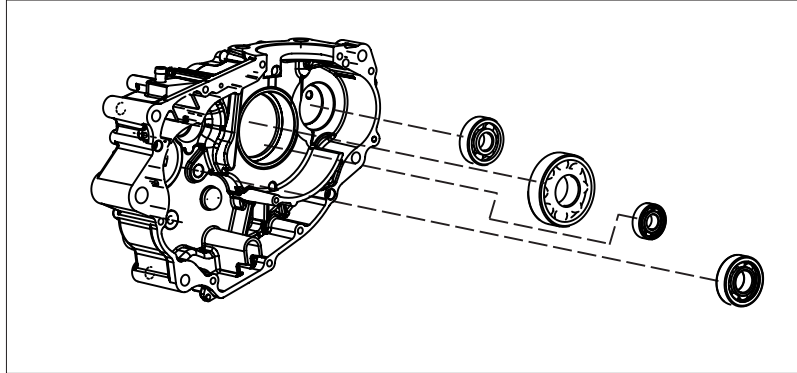
CAMCHAIN AND TENSIONER & CYLINDER HEAD COVER



CAMCHAIN AND TENSIONER & CYLINDER HEAD COVER

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|-------------------|---|-----|-----|--|
| 1 | T0202CUF0340N | GUIDE CHAIN SLACK SIDE | 5.4 | 1 | |
| 2 | T0202AUF0450N | GUIDE CHAIN TIGHT SIDE | 5.4 | 1 | |
| 3 | T0202CUF0810N | GUIDE CHAIN PIVOT BOLT | 0.9 | 2 | |
| 4 | T0202CUF0360N | GUIDE CHAIN WITH INSERT BOTTOM | 1.6 | 1 | |
| 5 | SP0906029 | BOLT, HEX FLANGE SH - M6X20 | 1.6 | 1 | |
| 6 | T0208AUF0640N | GUIDE CHAIN (TOP) WITH INSERT | 1.6 | 1 | |
| 7 | 93500-04010-OH | PAN HEAD SCREW (M4*10) | 1.6 | 1 | |
| 8 | T0208BUF0390N | TIMING CHAIN | 1.9 | 1 | |
| 9 | T0208EVE0020N | ASM TENSIONER AND MTG BOLTS KIT | 0.8 | 1 | |
| 10 | T0208EUF0660N | GASKET, TENSIONER | 0.8 | 1 | |
| 11 | T18010UF0150N | WASHER, STAR DRUM BOLT (Ø6.4*Ø15*1) | 1.6 | 2 | |
| 12 | TSF0102282 | BOLT, HEX FLANGE SH - M6X14 | 0.9 | 1 | |
| 13 | 90001-M9Q-0000-IK | SHF FLANGE BOLT 6*22 | 0.1 | 2 | |
| 14 | T0202DVG0160E | COVER CYLINDER HEAD (BLACK COLOUR) | 0.5 | 1 | |
| 15 | T0209AVE0010N | GASKET/SEAL, COVER CYLINDER HEAD_5 LUGS | 0.6 | 1 | |
| 15.1 | T0209AVG0010N | GASKET/SEAL, COVER CYLINDER HEAD_7 LUGS | 0.6 | 1 | |
| 16 | T18010UF0050N | RUBBER WASHER | 0.6 | 3 | |
| 17 | T02010VG0010N | CYLINDER HEAD COVER SPECIAL BOLT | 0.5 | 3 | |

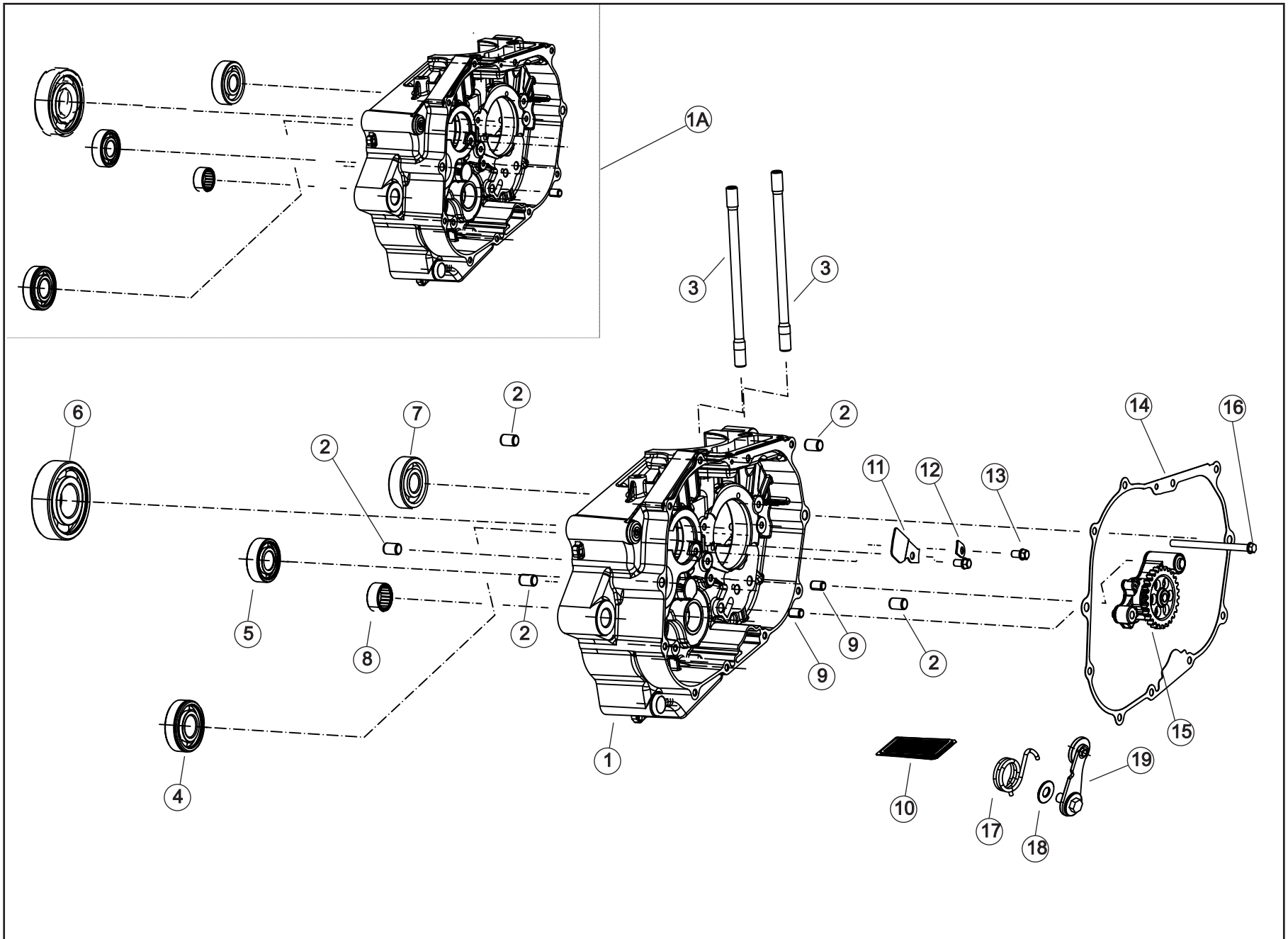
CRANKCASE LH



CRANKCASE LH

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|---|-----|-----|--|
| 1 | T0202CVG0100E | CCLH WITH OIL PLUG & BREATHER PIPE | 8.2 | 1 | |
| 2 | T0202CUF0760N | STUD - M10 | 3.3 | 2 | |
| 3 | T18050UF0180N | BEARING BALL CRANKSHAFT (DIA30*DIA72*19) | 8.2 | 1 | |
| 4 | T18050UF0130N | BEARING BALL INPUT (DIA15*DIA35*11) | 8.2 | 1 | |
| 5 | T18050UF0140N | BEARING BALL OUTPUT - ONE SIDE SEAL (DIA22*DIA50*14) | 8.2 | 1 | |
| 6 | T18050UF0320N | BEARING BALL BALANCER (6303.C3) (Ø17*Ø47*14) | 8.2 | 1 | |
| 7 | T18020UF0080N | OIL SEAL, OUTPUT SHAFT (DIA22*DIA34*7) FKM | 0.6 | 1 | |
| 8 | TSF0602039 | INTERNAL CIRCLIP (Ø35*1.75) | 0.6 | 1 | |
| 9 | T18020UF0090N | OIL SEAL, LEVER SHIFT SHAFT (DIA14*DIA28*7) FKM | 0.6 | 1 | |
| 10 | T0202CUF2440N | BOLT, DRAIN MAGNETIC - M12X1.5 | 0.2 | 1 | |
| 11 | MJ01700006100 | WASHER -OIL DRAIN PLUG (DIA14.2*DIA20*2) (COMMON E01) | 0.2 | 1 | |
| 12 | T0217AUF0030N | SLIDING CONTACT NEUTRAL SWITCH | 0.4 | 1 | |
| 13 | T18050UF0160N | NEEDLE BRG STRATER INTERIM GEAR (DIA10*DIA14*10) | 0.8 | 1 | |
| 14 | T18050UF0310N | NEEDLE BRG (DIA14*DIA20*12) SHIFT SHAFT LH SIDE | 8.2 | 1 | |
| 15 | T0202CUF0780N | BOLT, SHIFTER STOPPER - M8X1.25 | 8.2 | 1 | |
| 16 | T18070UF0030N | DOWEL PIN, HOLLOW DIA12*15 | 4.0 | 2 | |
| 17 | SP0906043 | BOLT, HEX FLANGE SH - M6X60 | 0.1 | 3 | |
| 18 | TSF0102290 | BOLT, HEX FLANGE SH - M6X35 | 0.1 | 1 | |
| 19 | T0217AUF0010N | NEUTRAL SWITCH WITH O RING | 0.4 | 1 | |
| 20 | T18020UF0100N | OIL SEAL, NEUTRAL SWITCH | 0.6 | 1 | |
| 21 | SP0906029 | BPLT, HEX FLANGE SH-M6X20 | 0.2 | 1 | |
| 22 | TSF0102291 | BOLT, HEX FLANGE SH - M6X75 | 0.1 | 3 | |
| 23 | SP0906033 | BOLT, HEX FLANGE SH - M6X65 | 0.1 | 1 | |
| 24 | T02090VE0020N | GASKET, CRANKCASE | 8.2 | 1 | |
| 25 | SP0906034 | BOLT, HEX FLANGE SH - M6X85 | 0.1 | 2 | |
| 26 | T0202DVG0200E | GUAGE INSPECTION COVER | 0.1 | 1 | |
| 27 | T0202CVG0110E | CCLH KIT | 8.2 | 1 | |

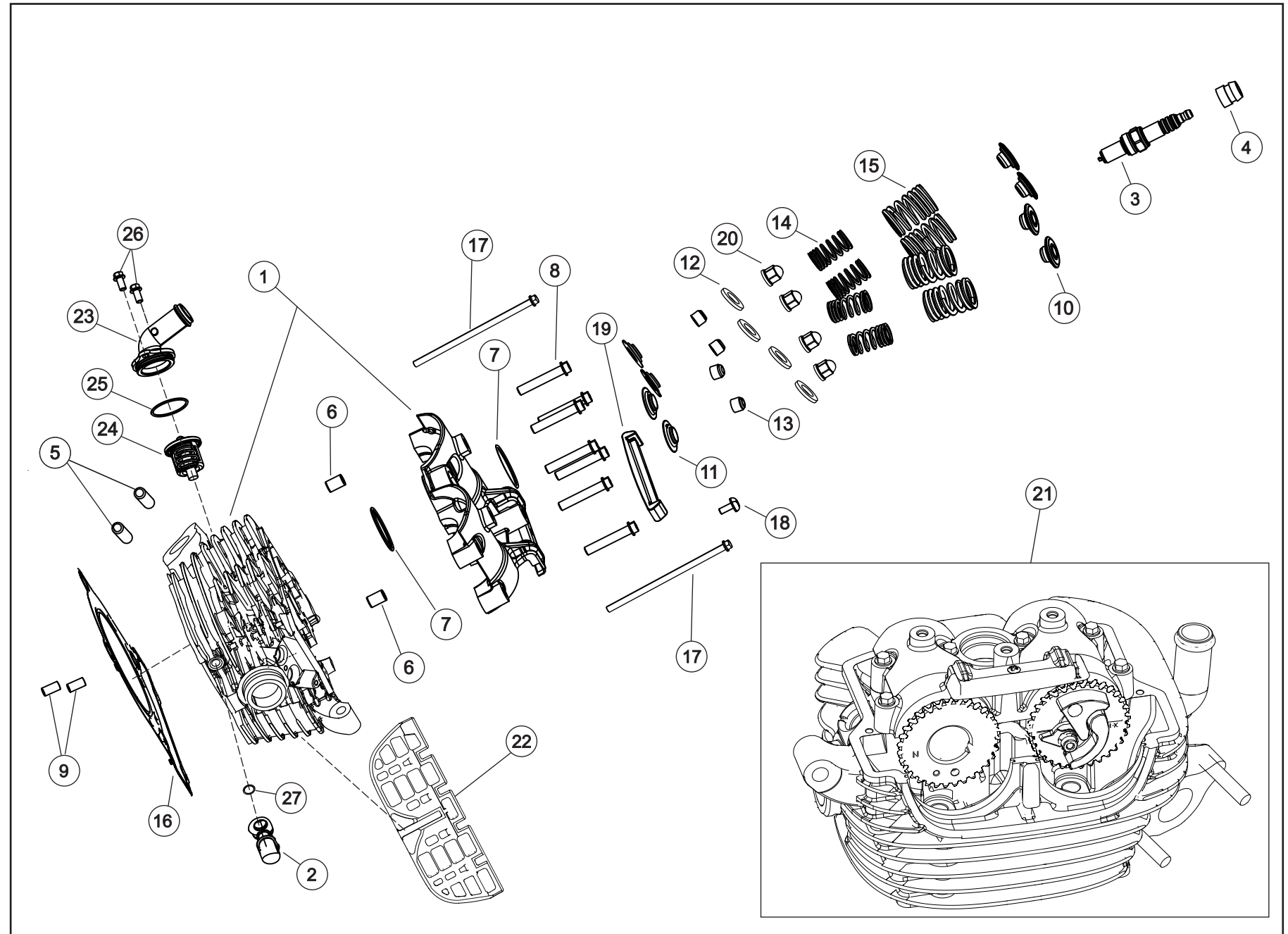
CRANKCASE RH



CRANKCASE RH

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|-------------------|--|-----|-----|--|
| 1 | T0202CVG0010E | CRANKCASE RH (BLACK COLOUR) | 8.2 | 1 | |
| 1A | T0202CVG0030E | ASM CRANKCASE RH (BLACK COLOUR) | 8.2 | 1 | |
| 2 | MJ01760000600 | DOWEL PIN, HOLLOW DIA10*14 (COMMON WITH E01) | 8.2 | 5 | |
| 3 | T0202CUF0760N | STUD - M10 | 3.3 | 2 | |
| 4 | T18050UF0280N | BEARING INPUT SHAFT (DIA20*DIA47*14) | 8.2 | 1 | |
| 5 | T18050UF0170N | BEARING OUTPUT SHAFT (DIA17*DIA40*12) | 8.2 | 1 | |
| 6 | T18050UF0180N | BEARING BALL CRANKSHAFT (DIA30*DIA72*19) | 8.2 | 1 | |
| 7 | T18050UF0320N | BEARING BALL BALANCER (6303.C3) (Ø17*Ø47*14) | 8.2 | 1 | |
| 8 | T18050UF0190N | BEARING NEEDLE SKF HK2012 (DIA20*DIA26*12) | 8.2 | 1 | |
| 9 | MJ01760000500 | DOWEL PIN, HOLLOW (Ø8*12) | 1.4 | 2 | |
| 10 | T0203BUF0150N | OIL STRAINER | 0.6 | 1 | |
| 11 | T0202CUF2430N | BREATHER HOLE COVER PLATE | 1.4 | 1 | |
| 12 | T0202CUF0510N | LOCK PLATE INPUT BEARING | 1.4 | 1 | |
| 13 | 96001-06010-00-IK | BOLT, HEX FLANGE SH - M6X10 (LOCK PLATE) | 1.4 | 2 | |
| 14 | T0209DUF0210N | GASKET, COVER RH | 0.7 | 1 | |
| 15 | T0203AUF0160N | OIL PUMP COMPLETE - ADVIK | 0.7 | 1 | |
| 16 | SP0906034 | BOLT, HEX FLANGE SH - M6X85 | 0.7 | 1 | |
| 17 | T0202CUF0480N | DRUMLOCK SPRING | 0.8 | 1 | |
| 18 | T18010UF0150N | WASHER, STAR DRUM BOLT(Ø6.4*Ø15*1) | 0.7 | 1 | |
| 19 | T0215CUF0650N | ASSEMBLY STOPPER COMP GEAR SHIFT DRUM | 0.7 | 1 | |

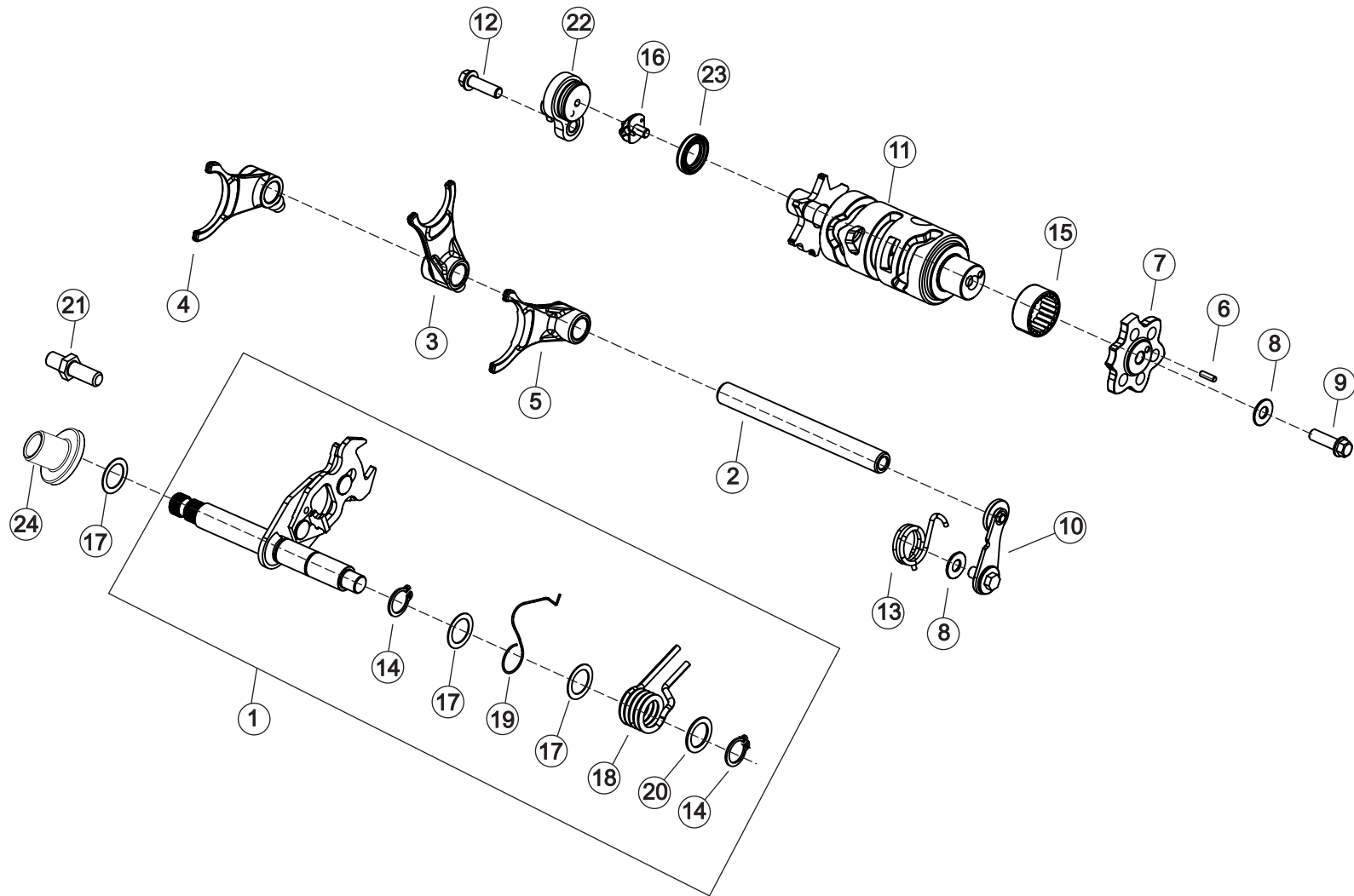
CYLINDER HEAD EXPLOSION



CYLINDER HEAD EXPLOSION

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|----------------|---|-----|-----|--|
| 1 | T0202BVG0020N | SUB ASM CYLINDER HEAD & CAM SHAFT HOLDER C334 | 5.2 | 1 | |
| 2 | T1502HUF0060N | WATER SENSOR | 0.3 | 1 | |
| 3 | T1502DUF0070N | SPARK PLUG | 0.5 | 1 | |
| 4 | T02010UF0020N | GROMATE, SPARK PLUG | 0.5 | 1 | |
| 5 | T0202BVG0040N | STUD MUFFLER (M8X48) | 2.4 | 4 | |
| 6 | MJ01760000500 | DOWEL PIN, HOLLOW (Ø8*12) | 0.6 | 2 | |
| 7 | T18040UF0090N | O-RING, CAMSHAFT HOLDER | 0.5 | 2 | |
| 8 | TSF0102290 | BOLT, HEX FLANGE SH - M6X35 | 0.6 | 7 | |
| 9 | T0202AUF0820N | DOWEL PIN, SOLID (Ø6X14) | 4.2 | 2 | |
| 10 | T0202BUF0420N | UPPER VALVE SPRING RETAINER | 4.6 | 4 | |
| 11 | T0202BUF0410N | LOWER VALVE SPRING RETAINER | 4.6 | 4 | |
| 12 | T0202BUF1660N | HEAD NUT WASHER CYLINDER HEAD (Ø10.2*Ø18*2) | 1.1 | 4 | |
| 13 | T0208BUF0510N | VALVE STEM SEAL | 4.6 | 4 | |
| 14 | T0202BUF0580N | VALVE SPRING INNER | 4.6 | 4 | |
| 15 | T0202BUF0430N | VALVE SPRING OUTER | 4.6 | 4 | |
| 16 | T02090VG0010N | GASKET CYLINDER HEAD 334 | 4.2 | 1 | |
| 17 | TSF0102293 | BOLT, HEX FLANGE SH - M6X130 (HEAD MOUNT) | 3.2 | 2 | |
| 18 | 93500-04010-OH | PAN HEAD SCREW (M4*10) | 0.5 | 1 | |
| 19 | T0208AUF0640N | GUIDE CHAIN (TOP) WITH INSERT | 0.5 | 1 | |
| 20 | T0202BUF2140N | HEAD NUT CAP TYPE | 1.1 | 4 | |
| 21 | T0202BVG0010N | ASM CYLINDER HEAD C334 | 1 | 1 | |
| 22 | T0209AVE0020N | RUBBER GROMMET CYLINDER HEAD | 0.6 | 1 | |
| 23 | T04000VE0010N | COVER THERMOSTAT | 0.4 | 1 | |
| 24 | T0401EVE0030N | THERMOSTAT VALVE TWO WAY | 0.4 | 1 | |
| 25 | T0209BVE0020N | O RING THEMOSTAT 1.78X33.05 | 0.4 | 1 | |
| 26 | SP0906041 | BOLT, HEX FLANGE SH-M6X12 | 0.2 | 2 | |
| 27 | SF0601062 | WASHER | 0.3 | 1 | |

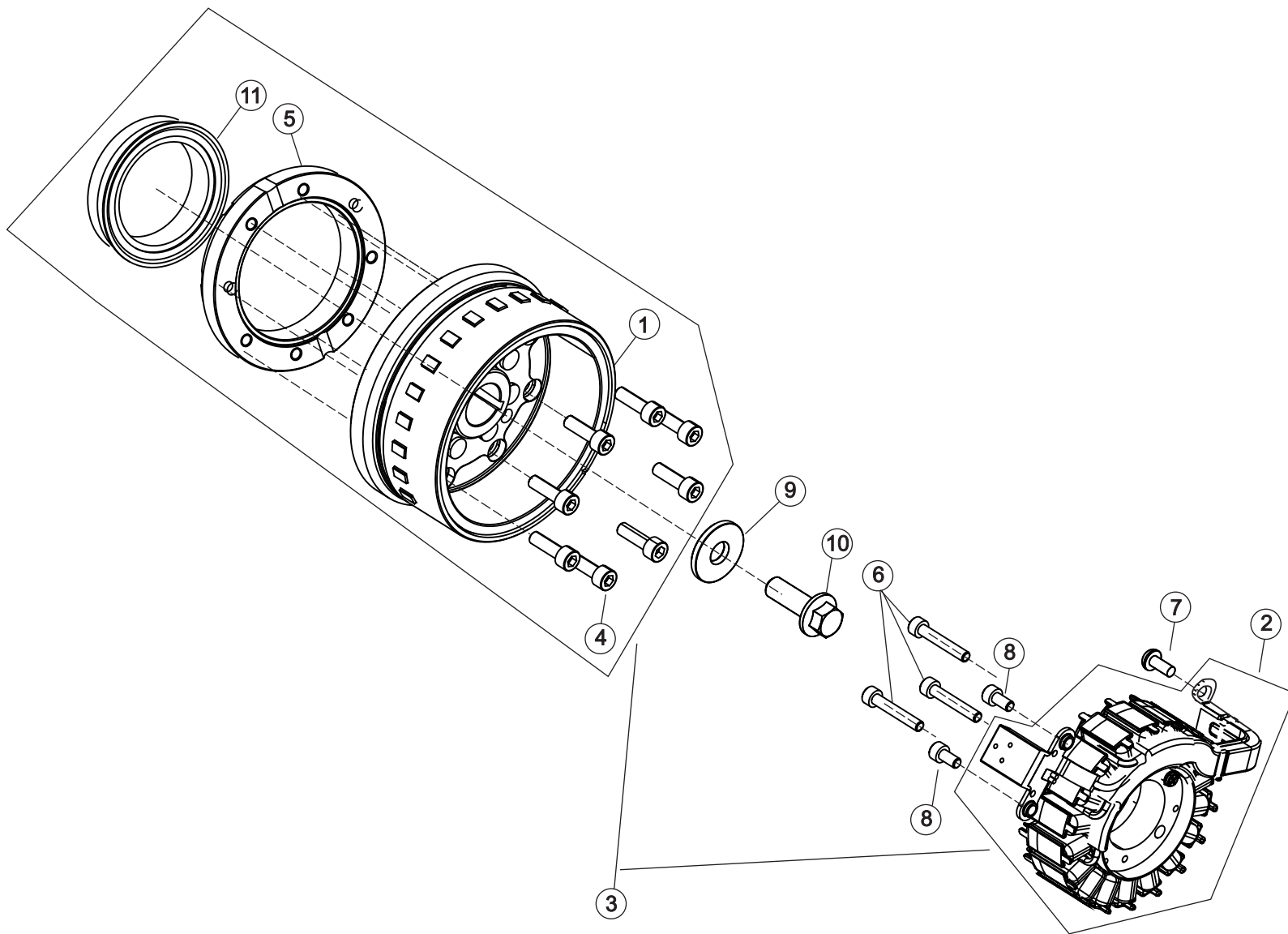
DRUM ASM & SHIFT SHAFT MECH CAMBINE



DRUM ASM & SHIFT SHAFT MECH CAMBINE

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|---|-----|-----|--|
| 1 | T0215CUF0580N | LEVER COMPLETE GEAR SHIFT WITH TORSION SPRING | 8.2 | 1 | |
| 2 | T0215CUF0430N | SHAFT, FORK GEAR SHIFT | 8.2 | 1 | |
| 3 | T0215CUF0440N | FORK, GEAR SHIFT 3RD,4TH - INPUT / MIDDLE | 8.2 | 1 | |
| 4 | T0215CUF0450N | FORK, GEAR SHIFT 2ND,6TH - OUTPUT / BOTTOM | 8.2 | 1 | |
| 5 | T0215CUF0460N | FORK, GEAR SHIFT 1ST,5TH - OUTPUT / TOP | 8.2 | 1 | |
| 6 | T0215CUF0400N | PIN STAR DRUM | 0.7 | 1 | |
| 7 | T0215CUF0410N | STAR DRUM | 0.8 | 1 | |
| 8 | T18010UF0150N | WASHER, STAR DRUM BOLT(Ø6.4*Ø15*1) | 0.7 | 1 | |
| 9 | SP0906029 | BOLT,HEX FLANGE SH - M6X20 | 0.7 | 1 | |
| 10 | T0215CUF0650N | ASSEMBLY STOPPER COMP GEAR SHIFT DRUM | 0.7 | 1 | |
| 11 | T0215CUF0490N | ASSEMBLY, SHIFT DRUM | 8.2 | 1 | |
| 12 | SP0906029 | BOLT, HEX FLANGE SH - M6X20 | 8.2 | 1 | |
| 13 | T0202CUF0480N | DRUMLOCK SPRING | 0.7 | 1 | |
| 14 | T0215CUF0350N | CIRCLIP, Ø12*Ø20*0.5 | 8.2 | 2 | |
| 15 | T18050UF0190N | BEARING NEEDLE SKF | 8.2 | 1 | |
| 16 | T0217AUF0030N | SLIDING CONTACT NEUTRAL SWITCH | 8.2 | 1 | |
| 17 | T18010UF0120N | WASHER, SHIFT SHAFT (Ø14*Ø20*0.5) | 8.2 | 3 | |
| 18 | T0215CUF0340N | SLECTOR TORSION SPRING | 8.2 | 1 | |
| 19 | T0215CUF0570N | TORSION SPRING | 8.2 | 1 | |
| 20 | T18010UF1000N | WASHER, SHIFT SHAFT (Ø14*Ø20*1) | 8.2 | 1 | |
| 21 | T0202CUF0780N | BOLT, SHIFTER STOPPER - M8X1.25 | 4 | 1 | |
| 22 | T0217AUF0010N | NEUTRAL SWITCH WITH O RING | 0.2 | 1 | |
| 23 | T18020UF0100N | OIL SEAL, NEUTRAL SWITCH | 8.2 | 1 | |
| 24 | T02200KE0010N | CHAIN SLIDER BUSH | 0.3 | 1 | |

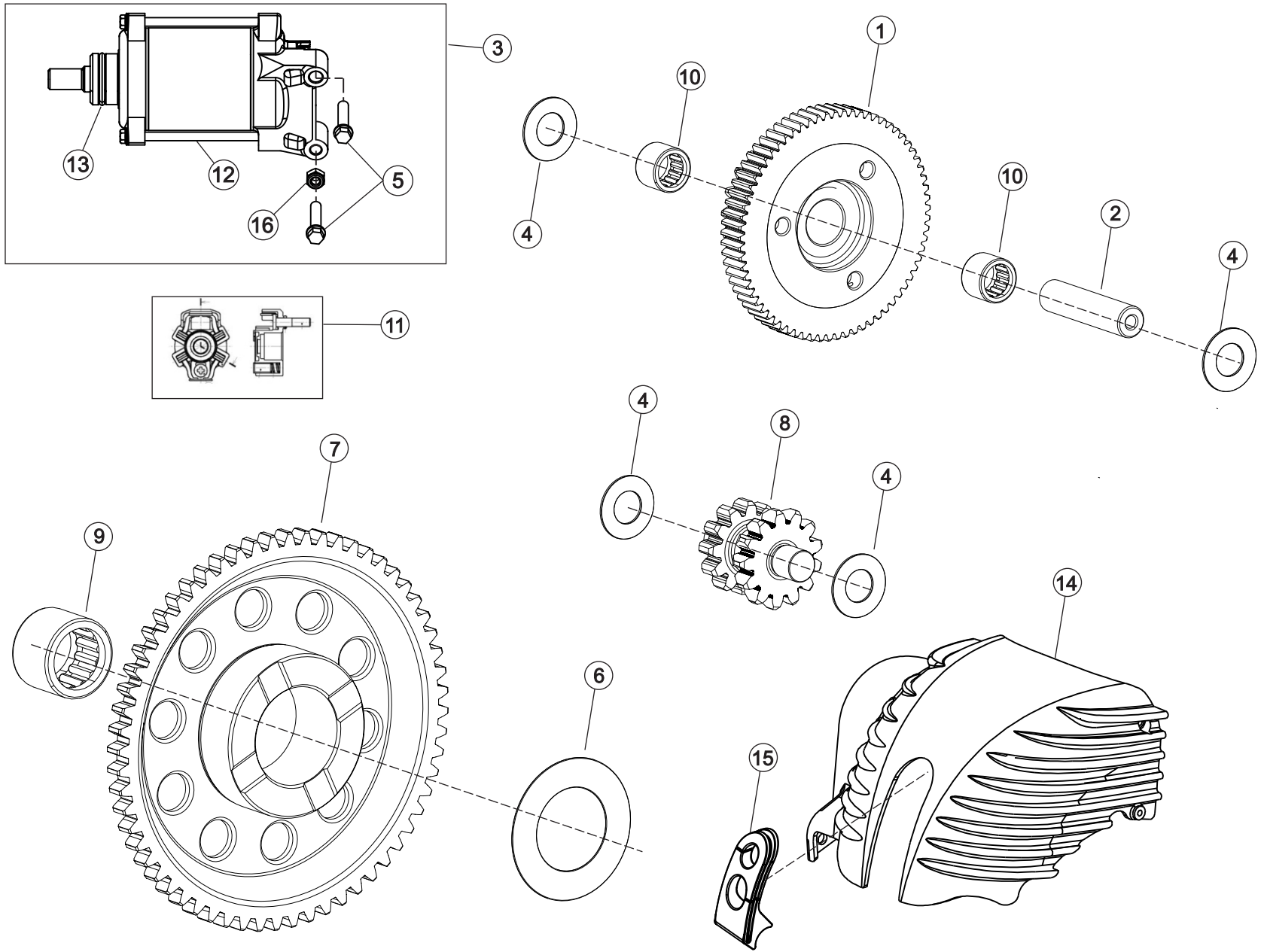
MAGNETO ASSEMBLY



MAGNETO ASSEMBLY

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|--|-----|-----|--|
| 1 | T1502AVE0030N | ROTOR ASSEMBLY | 0.5 | 1 | |
| 2 | T1502AVE0020N | STATOR ASSEMBLY | 0.7 | 1 | |
| 3 | T1502AVE0010N | MAGNETO ASSEMBLY | 0.6 | 1 | |
| 4 | TSF0224076 | BOLT, SOCKET HEAD_M6X1X20 | 0.6 | 8 | |
| 5 | T1502AUF0120N | ONE WAY CLUTCH COMPONENT | 0.6 | 1 | |
| 6 | TSF0224075 | BOLT, HEX SOCKET HEAD - M5X30 (STATOR MOUNT) | 0.5 | 3 | |
| 7 | SP0805020 | PAN HEAD SCREW - M5X12 | 0.5 | 1 | |
| 8 | TSF0224077 | BOLT, HEX SOCKET HEAD - M5*10 | 0.7 | 2 | |
| 9 | T18010UF0950N | WASHER PLAIN (Ø10.1*Ø30*3.1) | 0.5 | 1 | |
| 10 | T1502AUF0180N | BOLT, MAGNETO (M10X1.25) | 0.5 | 1 | |
| 11 | T1502AUF0190N | FLANGE ONE WAY CLUTCH | 0.6 | 1 | |

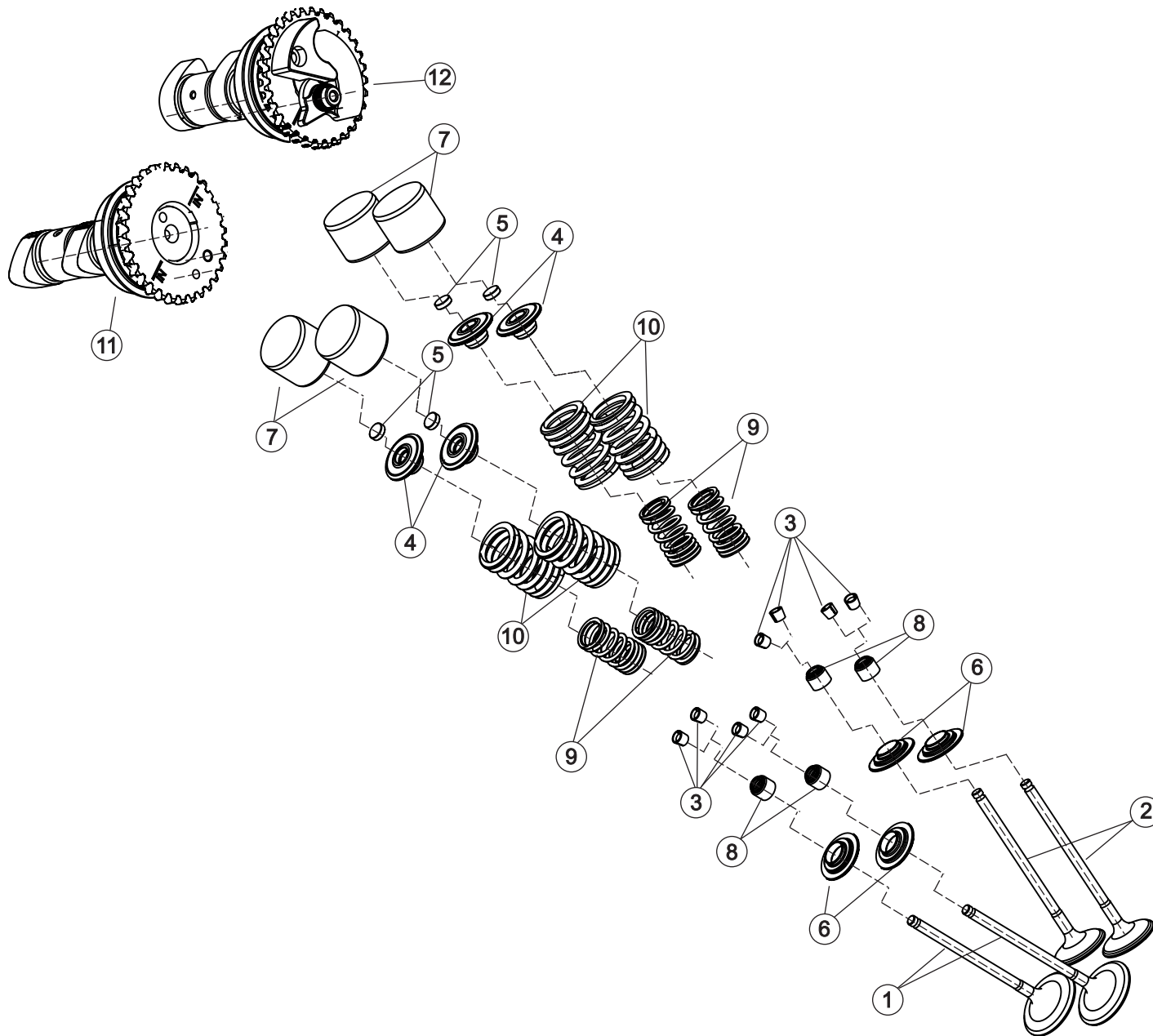
STARTING SYSTEM & STARTER MOTOR



STARTING SYSTEM & STARTER MOTOR

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|---|-----|-----|--|
| 1 | T0205BUF0530N | ASSEMBLY, SLIPPER CLUTCH | 0.1 | 1 | |
| 2 | T0205BUF0350N | SHAFT, STARTER COUNTER | 0.1 | 1 | |
| 3 | T1503BUF0060N | ASSEMBLY, STARTER MOTOR | 0.2 | 1 | |
| 4 | T18010UF0920N | WASHER_10.3*20*0.8 (STRATER INTRM GEAR) | 0.1 | 4 | |
| 5 | TSF0102296 | BOLT, HEX FLANGE SH - M6X30 (STARTER MOTOR COUNT) | 0.1 | 2 | |
| 6 | T18010UF0940N | WASHER ONE WAY CLUTCH | 0.3 | 1 | |
| 7 | T0205BUF0310N | GEAR, STARTER OWC | 0.3 | 1 | |
| 8 | T0205BUF0320N | GEAR, INTERIM STARTER COUNTER | 0.2 | 1 | |
| 9 | T18050UF0260N | NEEDLE ROLLER BEARING (Ø26XØ31X24) - SINGLE ROW | 0.5 | 1 | |
| 10 | T18050UF0160N | NEEDLE BRG STARTER INTERIM GEAR (DIA10*DIA14*10) | 0.6 | 2 | |
| 11 | T1501BKE0010E | BRUSH HOLDER SET | 0.5 | 1 | |
| 12 | T1501BKE0020E | SQUARE RING | 0.4 | 2 | |
| 13 | T1503BKE0030E | O RING | 0.4 | 1 | |
| 14 | T0202DVG0150E | COVER STARTER MOTOR (BLACK COLOUR) | 0.4 | 1 | |
| 15 | T0209CVE0010N | RUBBER GROMMET STARTER MOTOR COVER | 0.4 | 1 | |
| 16 | TSF0318007 | M6 NYLOC NUT (BLACK) | 0.1 | 1 | |

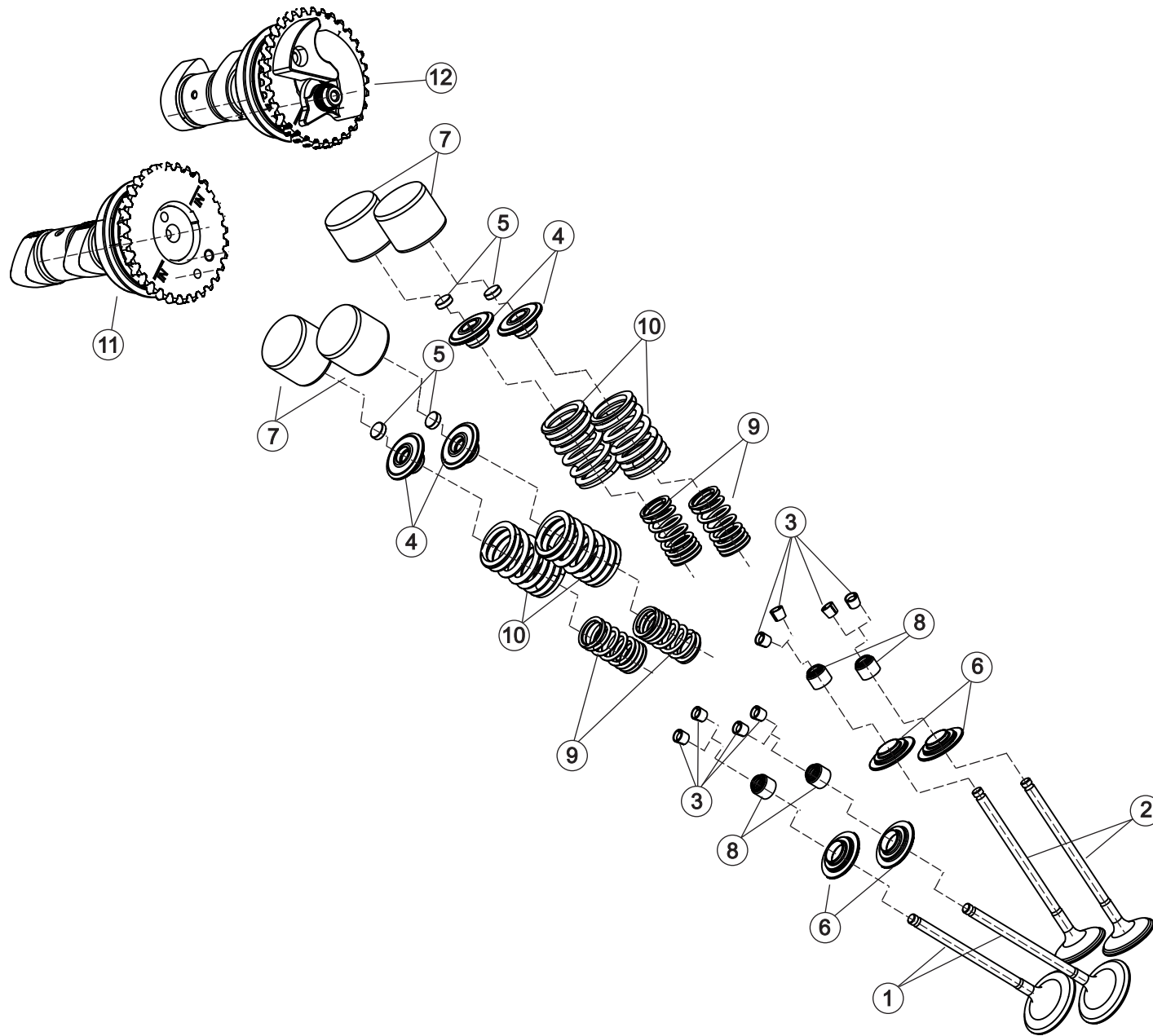
VALVE TRAIN AND CAM SHAFT



VALVE TRAIN AND CAM SHAFT

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY |
|---------|---------------|-----------------------------|-----|-----|
| 1 | T0208DUF0430N | VALVE, INTAKE | 4.6 | 2 |
| 2 | T0208DVG0010N | VALVE, EXHAUST C334 | 4.6 | 2 |
| 3 | T0208BUF0490N | COTTER | 4.6 | 8 |
| 4 | T0202BUF0420N | UPPER VALVE SPRING RETAINER | 4.6 | 4 |
| 5 | T0208BUF0480N | SHIM KIT | 1.5 | 1 |
| 5 | T0208EUF0670N | SHIM 2.000-2.020 | 1.5 | 4 |
| 5 | T0201AUF0340N | SHIM 2.021-2.040 | 1.5 | 4 |
| 5 | T0208EUF0680N | SHIM 2.041-2.060 | 1.5 | 4 |
| 5 | T0201AUF0350N | SHIM 2.061-2.080 | 1.5 | 4 |
| 5 | T0208EUF0690N | SHIM 2.081-2.100 | 1.5 | 4 |
| 5 | T0201AUF0360N | SHIM 2.101-2.120 | 1.5 | 4 |
| 5 | T0208EUF0700N | SHIM 2.121-2.140 | 1.5 | 4 |
| 5 | T0201AUF0370N | SHIM 2.141-2.160 | 1.5 | 4 |
| 5 | T0208EUF0710N | SHIM 2.161-2.180 | 1.5 | 4 |
| 5 | T0201AUF0380N | SHIM 2.181-2.200 | 1.5 | 4 |
| 5 | T0208EUF0720N | SHIM 2.201-2.220 | 1.5 | 4 |
| 5 | T0201AUF0390N | SHIM 2.221-2.240 | 1.5 | 4 |
| 5 | T0208EUF0730N | SHIM 2.241-2.260 | 1.5 | 4 |
| 5 | T0201AUF0400N | SHIM 2.261-2.280 | 1.5 | 4 |
| 5 | T0208EUF0740N | SHIM 2.281-2.300 | 1.5 | 4 |
| 5 | T0201AUF0410N | SHIM 2.301-2.320 | 1.5 | 4 |
| 5 | T0208EUF0750N | SHIM 2.321-2.340 | 1.5 | 4 |
| 5 | T0201AUF0420N | SHIM 2.341-2.360 | 1.5 | 4 |
| 5 | T0208EUF0760N | SHIM 2.361-2.380 | 1.5 | 4 |
| 5 | T0201AUF0430N | SHIM 2.381-2.400 | 1.5 | 4 |
| 5 | T0208EUF0770N | SHIM 2.401-2.420 | 1.5 | 4 |
| 5 | T0201AUF0440N | SHIM 2.421-2.440 | 1.5 | 4 |
| 5 | T0208EUF0780N | SHIM 2.441-2.460 | 1.5 | 4 |
| 5 | T0201AUF0450N | SHIM 2.461-2.480 | 1.5 | 4 |
| 5 | T0208EUF0790N | SHIM 2.481-2.500 | 1.5 | 4 |
| 5 | T0201AUF0460N | SHIM 2.501-2.520 | 1.5 | 4 |
| 5 | T0208EUF0800N | SHIM 2.521-2.540 | 1.5 | 4 |
| 5 | T0201AUF0470N | SHIM 2.541-2.560 | 1.5 | 4 |
| 5 | T0208EUF0810N | SHIM 2.561-2.580 | 1.5 | 4 |

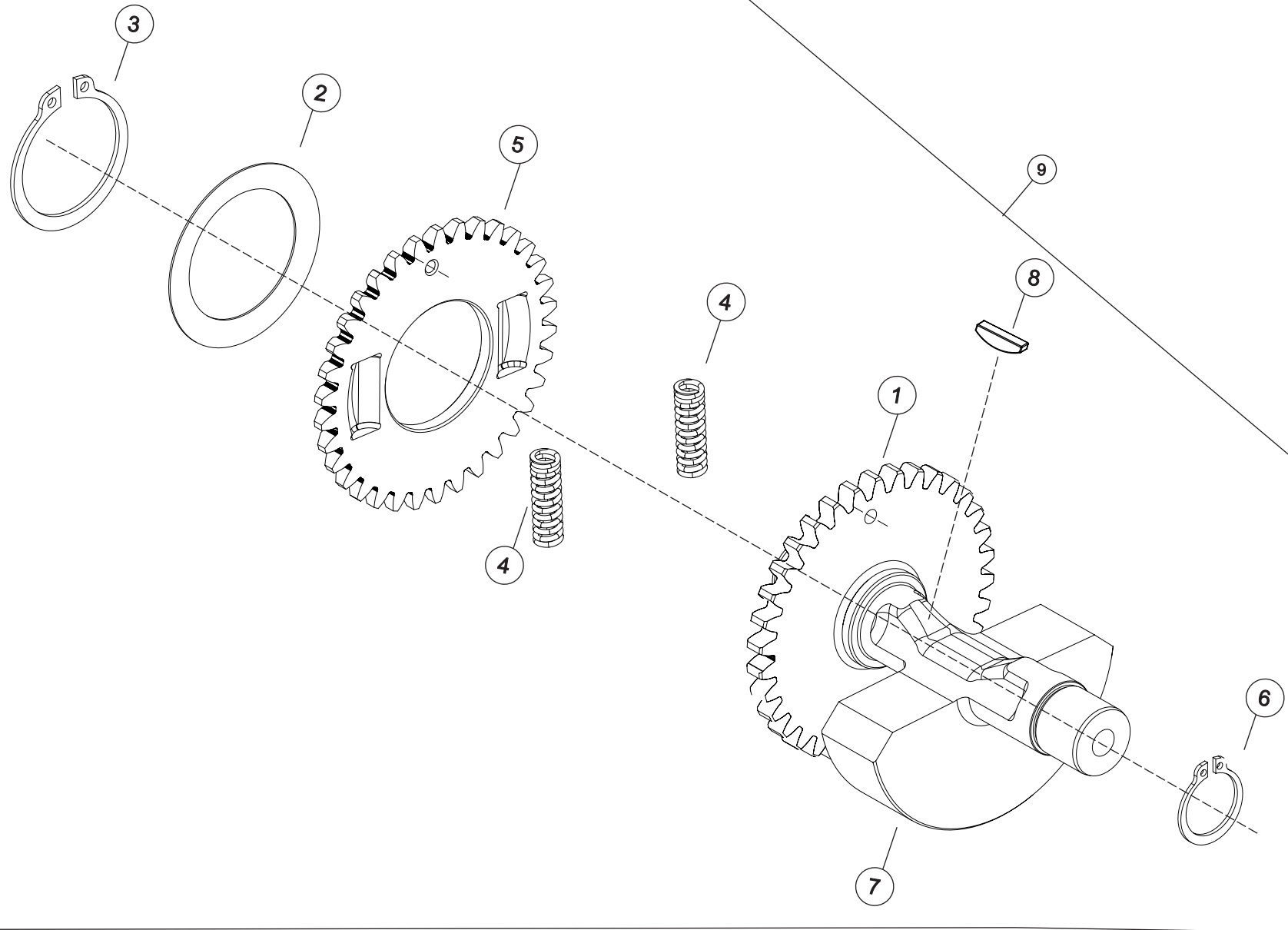
VALVE TRAIN AND CAM SHAFT



VALVE TRAIN AND CAM SHAFT

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|---------------------------------|-----|-----|--|
| 5 | T0201AUF0480N | SHIM 2.581-2.600 | 1.5 | 4 | |
| 5 | T0208EUF0820N | SHIM 2.601-2.620 | 1.5 | 4 | |
| 5 | T0201AUF0490N | SHIM 2.621-2.640 | 1.5 | 4 | |
| 5 | T0208EUF0830N | SHIM 2.641-2.660 | 1.5 | 4 | |
| 5 | T0201AUF0500N | SHIM 2.661-2.680 | 1.5 | 4 | |
| 5 | T0208EUF0840N | SHIM 2.681-2.700 | 1.5 | 4 | |
| 5 | T0201AUF0510N | SHIM 2.701-2.720 | 1.5 | 4 | |
| 5 | T0201AUF0520N | SHIM 2.721-2.740 | 1.5 | 4 | |
| 5 | T0201AUF0530N | SHIM 2.741-2.760 | 1.5 | 4 | |
| 5 | T0201AUF0640N | SHIM 2.761-2.780 | 1.5 | 4 | |
| 5 | T0201AUF0540N | SHIM 2.781-2.800 | 1.5 | 4 | |
| 5 | T0201AUF0550N | SHIM 2.801-2.820 | 1.5 | 4 | |
| 5 | T0201AUF0560N | SHIM 2.821-2.840 | 1.5 | 4 | |
| 5 | T0201AUF0570N | SHIM 2.841-2.860 | 1.5 | 4 | |
| 5 | T0201AUF0580N | SHIM 2.861-2.880 | 1.5 | 4 | |
| 5 | T0201AUF0590N | SHIM 2.881-2.900 | 1.5 | 4 | |
| 5 | T0201AUF0600N | SHIM 2.901-2.920 | 1.5 | 4 | |
| 5 | T0202AUF2110N | SHIM 2.921-2.940 | 1.5 | 4 | |
| 5 | T0201AUF0610N | SHIM 2.941-2.960 | 1.5 | 4 | |
| 5 | T0201AUF0620N | SHIM 2.961-2.980 | 1.5 | 4 | |
| 5 | T0201AUF0630N | SHIM 2.981-3.000 | 1.5 | 4 | |
| 6 | T0202BUF0410N | LOWER VALVE SPRING RETAINER | 4.6 | 4 | |
| 7 | T0208BUF0500N | TAPPET | 1.2 | 4 | |
| 8 | T0208BUF0510N | VALVE STEM SEAL | 4.6 | 4 | |
| 9 | T0202BUF0580N | VALVE SPRING INNER | 4.6 | 4 | |
| 10 | T0202BUF0430N | VALVE SPRING OUTER | 4.6 | 4 | |
| 11 | T0208AVG0010N | ASSEMBLY, CAMSHAFT INTAKE C334 | 1.1 | 1 | |
| 12 | T0208AVG0030N | ASSEMBLY, CAMSHAFT EXHAUST C334 | 1.1 | 1 | |

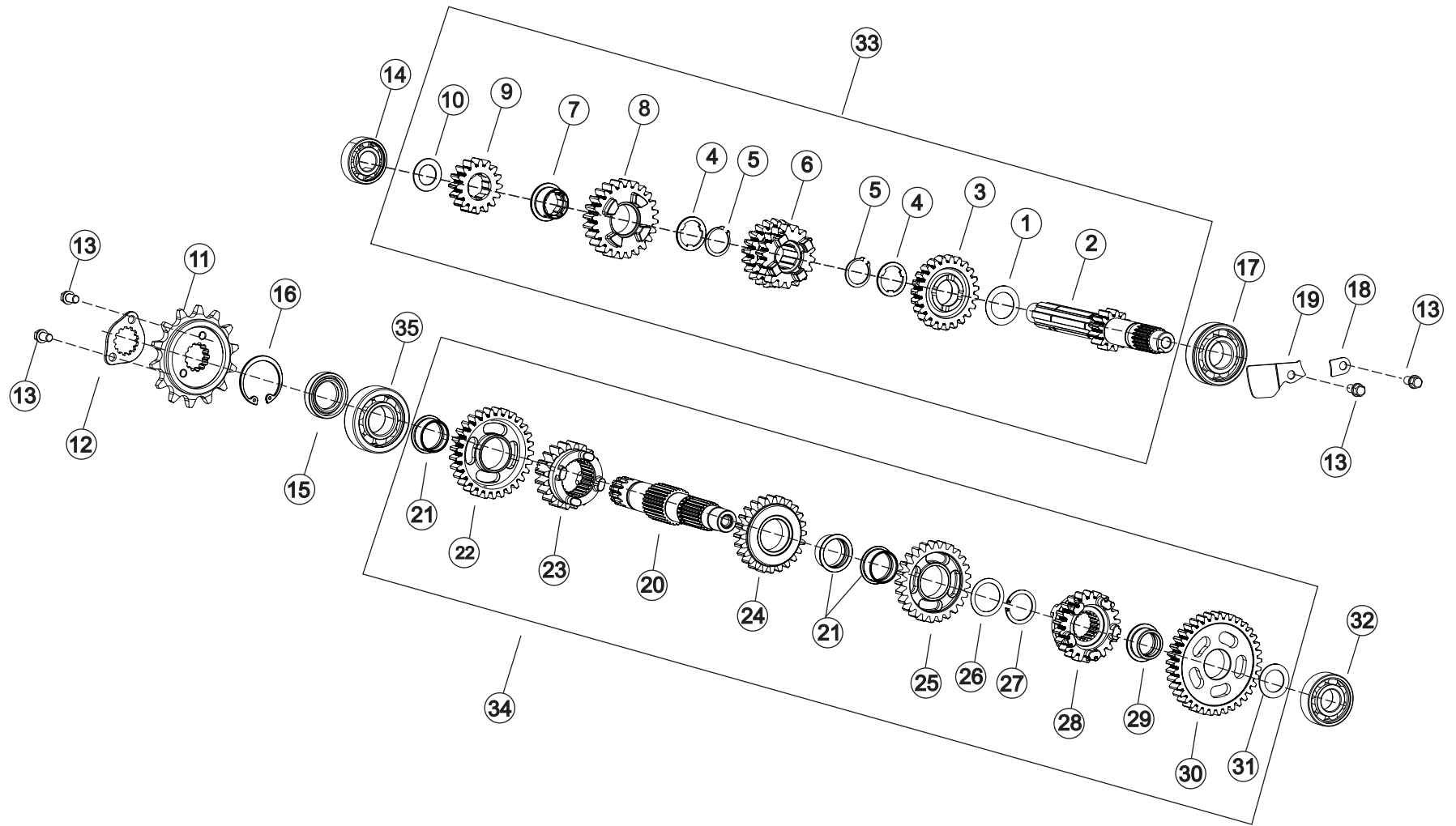
BALANCER SHAFT ASSEMBLY



BALANCER SHAFT ASSEMBLY

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|------------|---------------|----------------------------------|-----|-----|--|
| 1 | T0204EUF0070N | BALANCER SHAFT FIXED GEAR | 8.2 | 1 | |
| 2 | T0204EUF0100N | PLATE SPRING | 8.2 | 1 | |
| 3 | T0204EUF0110N | CIRCLIP (F30) | 8.2 | 1 | |
| 4 | T0204EUF0090N | CYLINDER SPRING | 8.2 | 2 | |
| 5 | T0204EUF0080N | BALANCER GEAR, DAMPING | 8.2 | 1 | |
| 6 | T0204EUF0120N | CIRCLIP A17X1 | 8.2 | 1 | |
| 7 | T0204EUF0060N | BODY BALANCER | 8.2 | 1 | |
| 8 | T18080UF0030N | KEY LOCK | 8.2 | 1 | |
| 9 | T0204EUF0050N | ASSEMBLY BALANCER SHAFT COMPLETE | 8.2 | 1 | |

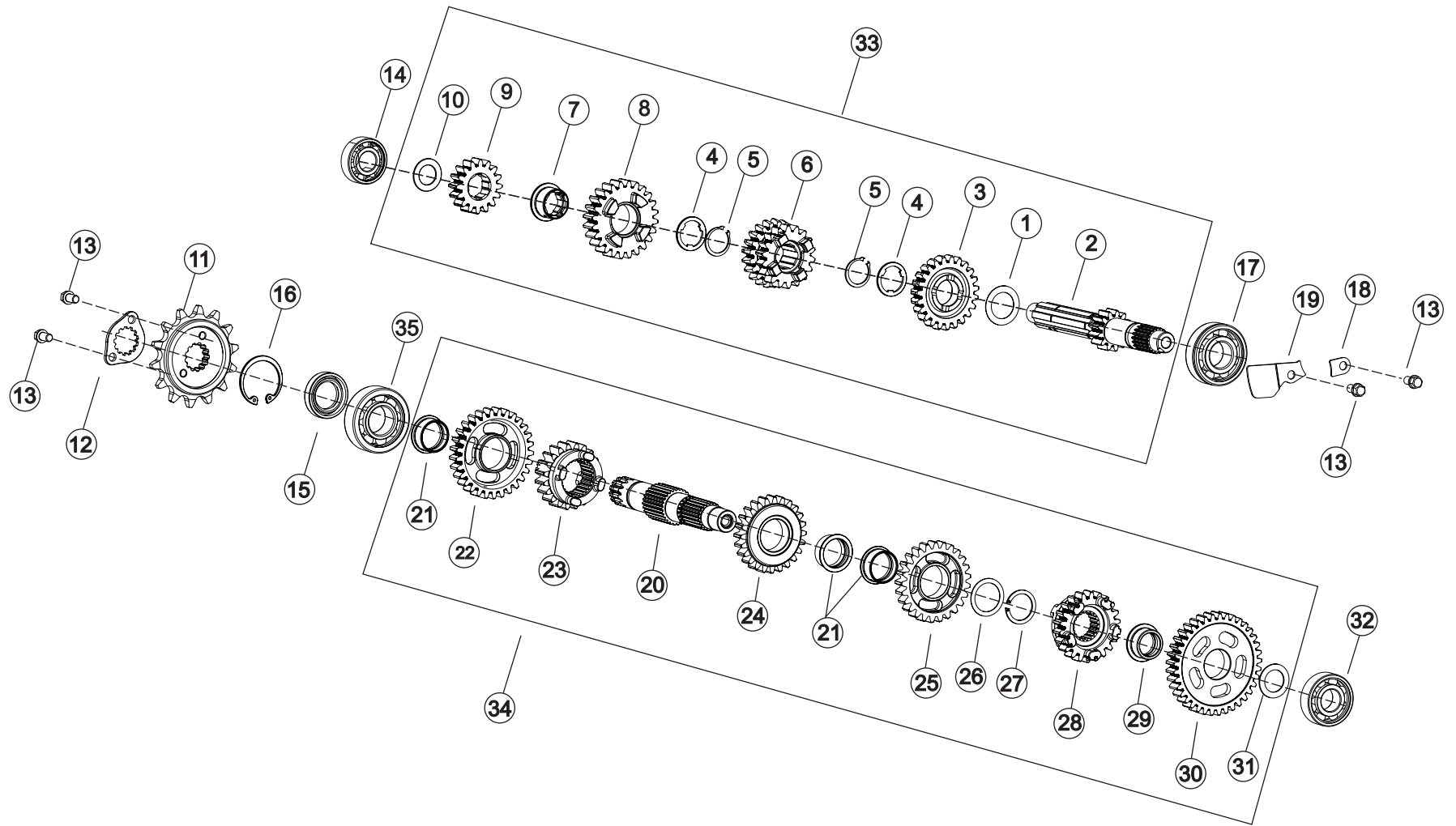
TRANSMISSION SYSTEM



TRANSMISSION SYSTEM

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY |
|---------|----------------|--|-----|-----|
| 1 | T18010UF0140N | WASHER_20.2*30*0.5 | 8.2 | 1 |
| 2 | T0215DUF0110N | SHAFT, INPUT T/M | 8.2 | 1 |
| 3 | T0215DUF0120N | GEAR, 5TH DRIVE | 8.2 | 1 |
| 4 | T18010UF0060N | SPLINE WASHER_20.3X26X1.6 | 8.2 | 2 |
| 5 | T0215AUF0130N | CIRCLIP | 8.2 | 2 |
| 6 | T0215DUF0170N | GEAR, 3RD & 4TH DRIVE (INTEGRAL) | 8.2 | 1 |
| 7 | T0215AUF0140N | SPLINE BUSH - 6TH DRIVE | 8.2 | 1 |
| 8 | T0215DUF0150N | GEAR, 6TH DRIVE | 8.2 | 1 |
| 9 | T0215DUF0160N | GEAR, 2ND DRIVE | 8.2 | 1 |
| 10 | T18010UF0070N | WASHER_15.2X25X1 | 8.2 | 1 |
| 11 | T0215DUF0080N | SPROCKET, DRIVE | 0.3 | 1 |
| 12 | T0215DUF0090N | LOCK PLATE DRIVE SPROCKET | 0.3 | 1 |
| 13 | 96001-06010-00 | BOLT, HEX FLANGE SH - M6X10 | 0.3 | 4 |
| 14 | T18050UF0130N | BEARING BALL INPUT | 8.2 | 1 |
| 15 | T18020UF0080N | OIL SEAL, OUTPUT SHAFT | 8.2 | 1 |
| 16 | TSF0602039 | INTERNAL CIRCLIP (Ø35*1.75) | 0.2 | 1 |
| 17 | T18050UF0280N | BEARING INPUT SHAFT | 8.2 | 1 |
| 18 | T0202CUF0510N | LOCK PLATE INPUT BEARING | 0.8 | 1 |
| 19 | T0202CUF2430N | BREATHER HOLE COVER PLATE | 0.8 | 1 |
| 20 | T0215DUF0190N | SHAFT, OUTPUT T/M | 8.2 | 1 |
| 21 | T0215AUF0200N | BUSH, 2ND GEAR | 8.2 | 3 |
| 22 | T0215DUF0210N | GEAR, 2ND DRIVEN | 8.2 | 1 |
| 23 | T0215DUF0220N | GEAR, 6TH DRIVEN | 8.2 | 1 |
| 24 | T0215DUF0230N | GEAR, 4TH DRIVEN | 8.2 | 1 |
| 25 | T0215DUF0240N | GEAR 3RD, DRIVEN | 8.2 | 1 |
| 26 | T18010UF0090N | WASHER_22.2*28*0.5 | 8.2 | 1 |
| 27 | T0215AUF0150N | CIRCLIP | 8.2 | 1 |
| 28 | T0215DUF0250N | GEAR, 5TH DRIVEN | 8.2 | 1 |
| 29 | T0215AUF0260N | BUSH, 1ST GEAR | 8.2 | 1 |
| 30 | T0215DUF0270N | GEAR, 1ST DRIVEN | 8.2 | 1 |
| 31 | T18010UF0100N | *WASHER_Ø17.2*Ø26*1 | 8.2 | 1 |
| 31 | T0215AUF0990N | WASHER 17.2 X 26 X THK. (1.000 TO 1.050) | 8.2 | 1 |
| 31 | T0215AUF1000N | WASHER 17.2 X 26 X THK. (1.051 TO 1.100) | 8.2 | 1 |
| 31 | T0215AUF1010N | WASHER 17.2 X 26 X THK. (1.101 TO 1.150) | 8.2 | 1 |

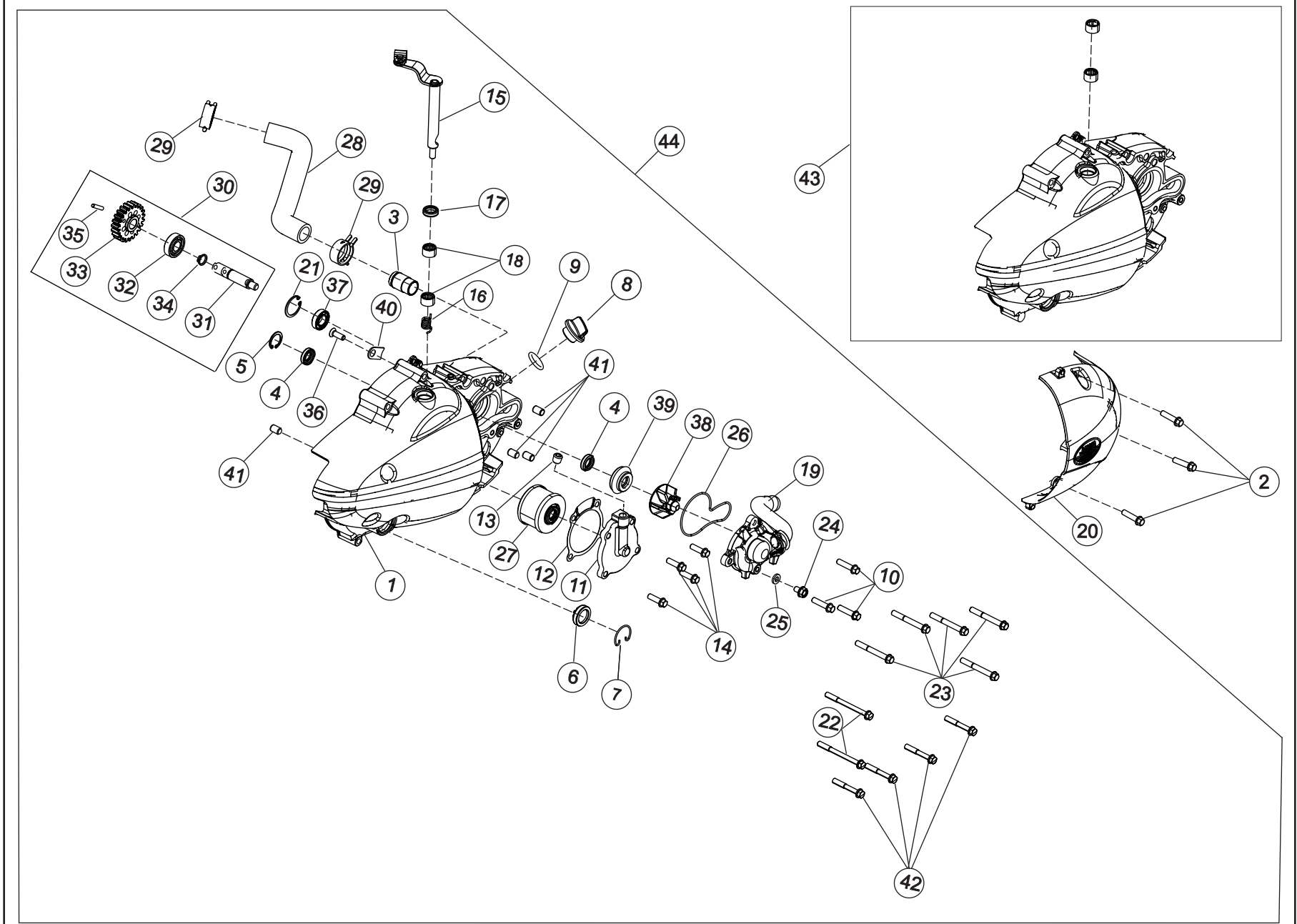
TRANSMISSION SYSTEM



TRANSMISSION SYSTEM

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|--|-----|-----|--|
| 31 | T0215AUF1020N | WASHER 17.2 X 26 X THK. (1.151 TO 1.200) | 8.2 | 1 | |
| 31 | T0215AUF1030N | WASHER 17.2 X 26 X THK. (1.201 TO 1.250) | 8.2 | 1 | |
| 31 | T0215AUF1040N | WASHER 17.2 X 26 X THK. (1.251 TO 1.300) | 8.2 | 1 | |
| 32 | T18050UF0170N | BEARING OUTPUT SHAFT | 8.2 | 1 | |
| 33 | T0215AUF0100N | ASSEMBLY, INPUT SHAFT | 8.2 | 1 | |
| 34 | T0215AUF0180N | ASSEMBLY, OUTPUT SHAFT | 8.2 | 1 | |
| 35 | T18050UF0140N | BEARING OUTPUT SHAFT | 8.2 | 1 | |

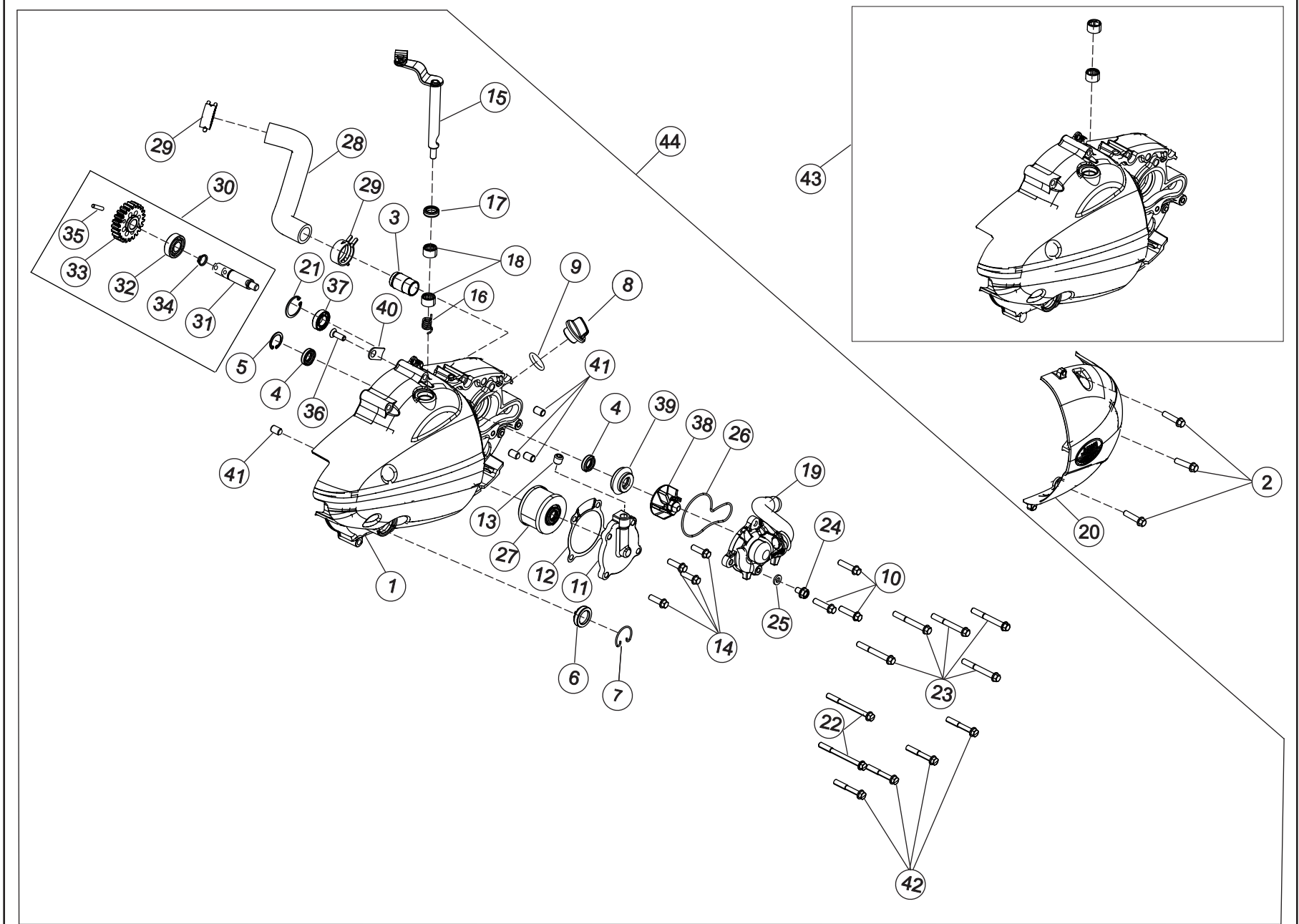
R CRANKCASE COVER



R CRANKCASE COVER

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|----------------------------------|-----|-----|--|
| 1 | T0202DVG0210E | COVER RH C334 WITH OIL PLUG | 0.6 | 1 | |
| 2 | SF0102034 | FLANGE HEAD BOLT SH M6X28 | 0.2 | 3 | |
| 3 | T0401EUF0140N | PIPE, COVER RH | 0.4 | 1 | |
| 4 | T18020UF0110N | OIL SEAL CRANKSHAFT | 0.8 | 2 | |
| 5 | T0202DUF0750N | CIRCLIP - OIL SEAL CRANKSHAFT | 0.8 | 1 | |
| 6 | T02090UH0010N | LENS, OIL LEVEL CHECK | 0.4 | 1 | |
| 7 | T0202CUF2410N | WIRE CLIP GLASS WINDOW | 0.1 | 1 | |
| 8 | T0203BUF0250N | CAP OIL FILLER | 0.2 | 1 | |
| 9 | T0209AVN0300N | O RING CAP OIL FILLER | 0.2 | 1 | |
| 10 | SP0206021 | BOLT, HEX FLANGE SH - M6X25 | 0.2 | 3 | |
| 11 | T0202DVE0080N | COVER OIL FILTER C300 | 0.2 | 1 | |
| 12 | T02090VE0030N | GASKET COVER OIL FILTER | 0.2 | 1 | |
| 13 | 0302AB0560N | PLUG M8X1.25 | 0.2 | 1 | |
| 14 | SP0906029 | BOLT, FLANGE HEX HEAD SH M6X20 | 0.2 | 4 | |
| 15 | T0219AUF0010N | ASSEMBLY CLUTCH LIFTER | 0.6 | 1 | |
| 16 | T0219AUF0060N | CLUTCH LIFTER SPRING | 0.6 | 1 | |
| 17 | T18020UF0130N | SELECTOR SEAL | 0.6 | 1 | |
| 18 | T18050UF0220N | NEEDLE ROLLER BEARING (12*16*10) | 0.8 | 2 | |
| 19 | T0202DVE0130N | ASM COVER COOLANT PUMP | 0.2 | 1 | |
| 20 | T0202DVG0180E | SERVICE COVER RH (BLACK COLOUR) | 0.1 | 1 | |
| 21 | SF0602068 | CIRCLIP INT - LUG 25X1.2 | 0.7 | 1 | |
| 22 | SP0906033 | BOLT, HEX FLANGE SH - M6X65 | 0.3 | 2 | |
| 23 | SP0906035 | BOLT, HEX FLANGE SH - M6X50 | 0.3 | 5 | |
| 24 | TSF0102281 | FLANGE BOLT M6*10 | 0.2 | 1 | |
| 25 | MJ01700005400 | SEALING WASHER (6.2 X 12 X 2) | 0.2 | 1 | |
| 26 | T0209BVE0010N | O-RING, COVER COOLANT PUMP | 0.2 | 1 | |
| 27 | T0203BUF0260N | OIL FILTER ASSEMBLY | 0.3 | 1 | |
| 28 | T04000KW0050N | HOSE PIPE TO CYLINDER BLOCK | 0.3 | 1 | |
| 29 | T0401DKE0290N | SPRING BAND CLAMP DIA 24 | 0.3 | 2 | |
| 30 | T0204AVE0070N | ASM COOLANT PUMP SHAFT | 0.4 | 1 | |
| 31 | T0401EVE0010N | SHAFT COOLANT PUMP C300 | 0.6 | 1 | |
| 32 | MF01850000300 | DG BALL BRG 12X28X8 6001 | 0.6 | 1 | |
| 33 | T0401EUF0090N | COOLANT PUMP GEAR | 0.5 | 1 | |
| 34 | SF0601216 | CIRCLIP EXT - LUG 12X1.5 | 0.6 | 1 | |
| 35 | T0202DUF0850N | PIN WATER PUMP GEAR | 0.6 | 1 | |
| 36 | SF0211009 | SCREW FTCS CR SL M6X1X18X8.8 | 0.3 | 1 | |

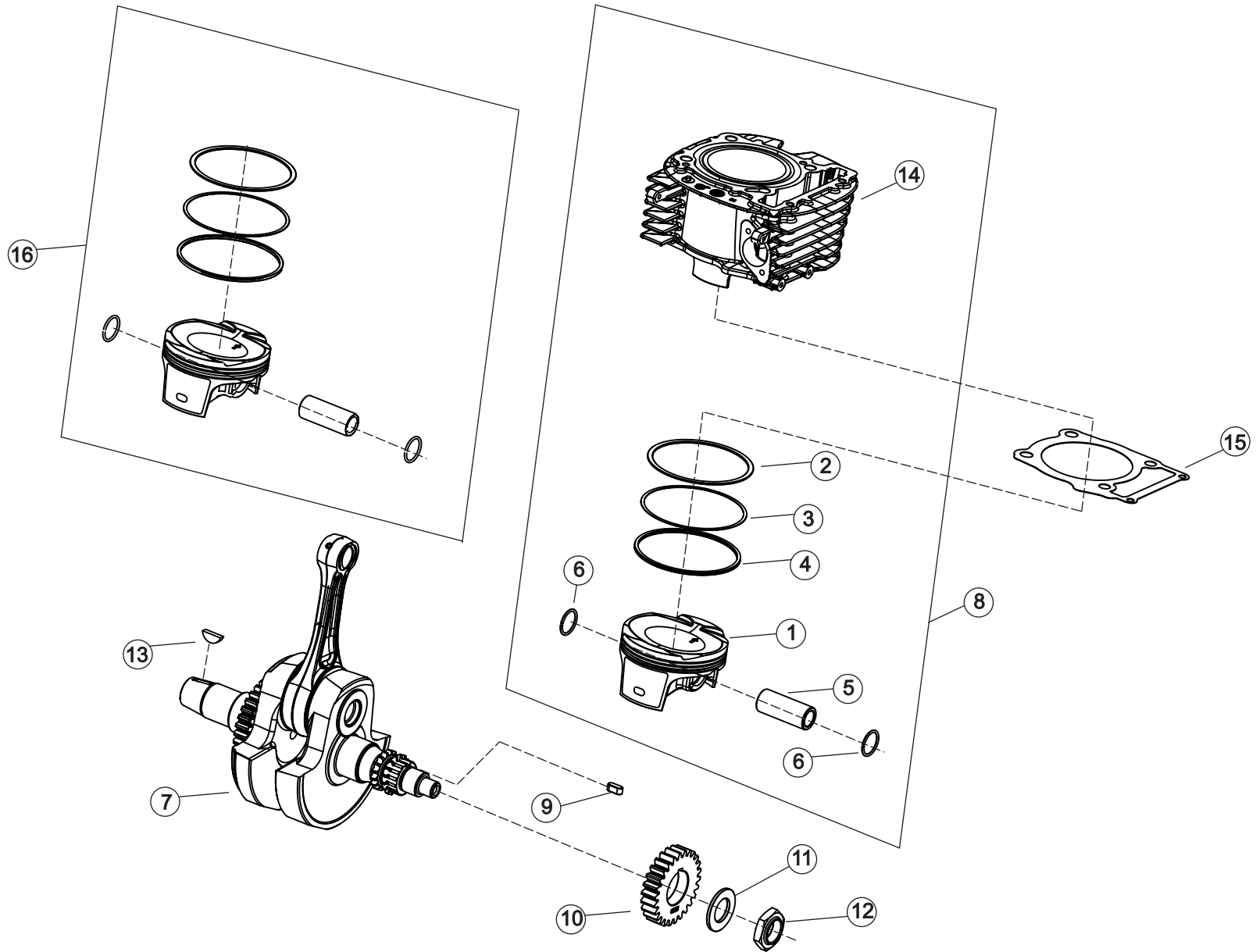
R CRANKCASE COVER



R CRANKCASE COVER

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|--|-----|-----|--|
| 37 | SP010102309 | BEARING DG BALL SR 12X24X6 | 0.3 | 1 | |
| 38 | T0401EUF0030N | IMPELLER | 0.6 | 1 | |
| 39 | T0401EUF0040N | WATER SEAL | 0.6 | 1 | |
| 40 | T0401BVE0010N | PLATE RETAINER | 0.3 | 1 | |
| 41 | MJ01760000500 | DOWEL PIN, HOLLOW (Ø8*12) | 0.3 | 4 | |
| 42 | SP0906032 | FLANGE BOLT SH - M6 X 40 | 0.3 | 4 | |
| 43 | T0202DVG0220E | CLUTCH COVER WITH CLUTCH LIFTER'S BOTH NRB | 0.3 | 1 | |
| 44 | T0202DVG0120E | ASM COVER RH (BLACK COLOUR) | 0.6 | 1 | |

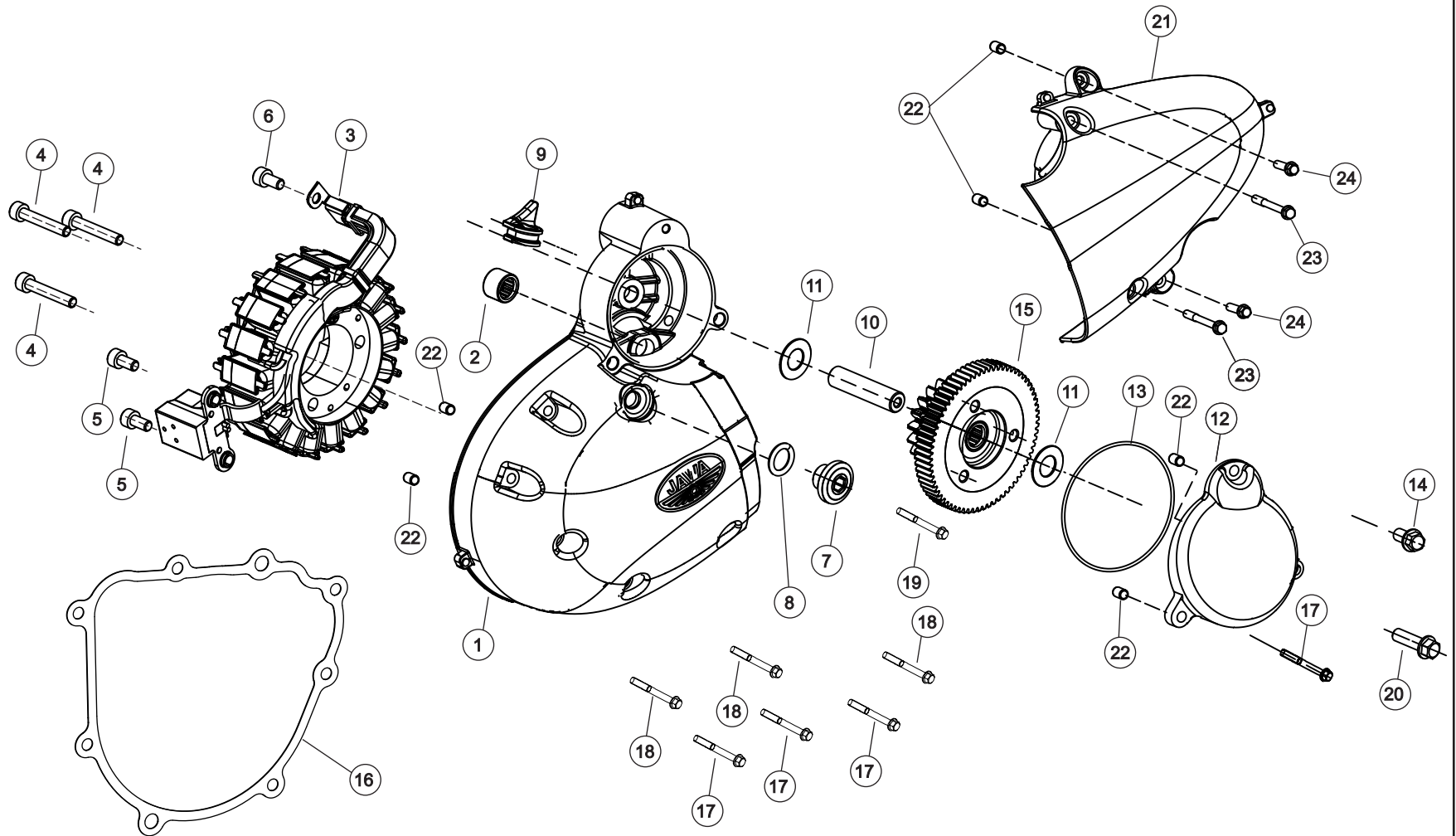
CRANKSHAFT AND PISTON



CRANKSHAFT AND PISTON

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY | |
|---------|---------------|--|-----|-----|--|
| 1 | T0210BVG0020N | PISTON | 4.0 | 1 | |
| 2 | T0210BVG0030N | RING PISTON TOP | 4.0 | 1 | |
| 3 | T0210BVG0040N | RING PISTON SECOND | 4.0 | 1 | |
| 4 | T0210BVG0050N | RING PISTON OIL | 4.0 | 1 | |
| 5 | T0210BVG0080N | PIN PISTON | 4.0 | 1 | |
| 6 | T0210BVG0070N | RING SNAP | 4.0 | 2 | |
| 7 | T0210AUF0230N | ASSEMBLY, CRANKSHAFT | 8.2 | 1 | |
| 8 | T0202AVG0110E | BLOCK PISTON KIT SPD C334 | 3.6 | 1 | |
| 9 | T18080UF0020N | KEY PRIMARY DRIVE (5*5*12) | 1.5 | 1 | |
| 10 | T0215EUF0060N | GEAR, PRIMARY DRIVE (26T) (GPD) | 1.5 | 1 | |
| 11 | T18010UF0020N | WASHER, GEAR PRIMARY DRIVE (<O>18.2*<O>29*3) | 1.5 | 1 | |
| 12 | T0210AUF0320N | LOCK NUT, GEAR PRIMARY DRIVE (M18*1.25) | 1.5 | 1 | |
| 13 | T1502AUF0170N | KEY WOODRUFF (4*13) | 0.7 | 1 | |
| 14 | T0202AVG0040E | CYLINDER BLOCK C334 (BLACK COLOUR) | 3.4 | 1 | |
| 15 | T0209DUF0180N | GASKET, CYLINDER BLOCK | 3.4 | 1 | |
| 16 | T0210BVG0010N | ASSEMBLY, PISTON | 3.4 | 1 | |

MAGNETO COVER LH



MAGNETO COVER LH

| SR. NO. | PART NO. | PART DESCRIPTION | FRT | QTY |
|---------|---------------|---|-----|-----|
| 1 | T0202DVG0130E | COVER LH FRONT (BLACK COLOUR) | 0.3 | 1 |
| 2 | T18050UF0160N | NEEDLE BRG STARTER INTERIM | 0.5 | 1 |
| 3 | T1502AUF0140N | STATOR ASSEMBLY | 0.3 | 1 |
| 4 | TSF0224075 | BOLT, HEX SOCKET HEAD - M5X30 | 0.7 | 3 |
| 5 | TSF0224077 | BOLT, HEX SOCKET HEAD - M5X10 | 0.5 | 2 |
| 6 | SP0805020 | PAN HEAD SCREW - M5X12 | 0.7 | 1 |
| 7 | T0202DVG0200E | GAUGE INSPECTION COVER (BLACK COLOUR) | 0.1 | 1 |
| 8 | MJ01660001800 | O-RING, GAUGE INSPECTION COVER | 0.1 | 1 |
| 9 | T0209DVE0010N | RUBBER GROMMET MAGNETO COVER WIRE ROUTING | 0.3 | 1 |
| 10 | T0205BUF0350N | SHAFT, STARTER COUNTER | 0.1 | 1 |
| 11 | T18010UF0920N | WASHER_10.3*20*0.8 (STARTER INTRM GEAR) | 0.1 | 2 |
| 12 | T0202DVG0190E | COVER STARTER COUNTER (BLACK COLOUR) | 0.1 | 1 |
| 13 | SP040111500 | O-RING, COVER GEAR STARTER COUNTER | 0.1 | 1 |
| 14 | SP0906041 | BOLT, HEX FLANGE SH-M6X12 | 0.1 | 1 |
| 15 | T0205BUF0610N | ASSEMBLY, SLIPPER CLUTCH WITH NRB | 0.1 | 1 |
| 16 | T0209DUF0220N | GASKET- MAGNETO COVER | 0.4 | 1 |
| 17 | SP0906038 | BOLT, HEX FLANGE SH - M6X70 | 0.1 | 4 |
| 18 | SP0906043 | BOLT, HEX FLANGE SH - M6X60 | 0.1 | 3 |
| 19 | TSF0102290 | BOLT, HEX FLANGE SH - M6X35 | 0.1 | 1 |
| 20 | SF0102034 | FLANGE HEAD BOLT SH M6X28 | 0.1 | 1 |
| 21 | T0202DVG0170E | COVER LH REAR HALF (BLACK COLOUR) | 0.3 | 1 |
| 22 | MJ01760000500 | DOWEL PIN, HOLLOW (Ø8*12) | 0.1 | 6 |
| 23 | SP0906035 | BOLT, HEX FLANGE SH - M6X50 | 0.1 | 2 |
| 24 | SF0102034 | FLANGE HEAD BOLT SH M6X28 | 0.3 | 2 |

CLUTCH ASSEMBLY

